



# FULL LINE DOOR CATALOG



STILE & RAIL | MDF ROUTER CARVED DOORS

CONTENTS



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# THE WOODGRAIN STORY

## BEAUTY. STRENGTH. DURABILITY.

Woodgrain combines beauty, strength, and durability in every door we offer. Our finely crafted doors connect your most cherished indoor and outdoor spaces. By combining the breadth of styles, designs and customizable options Woodgrain Doors offers with the superior craftsmanship of our products, you're sure to find a door to meet your functional needs while also enhancing the charm of your home.

Woodgrain is one of the world's leading manufacturers and suppliers of hardwood and softwood stile and rail doors, and door components. Distributors, builders, remodelers, architects, designers and homeowners rely on Woodgrain products to build quality homes. Woodgrain is committed to innovation through continuous improvements in manufacturing, investment in design, excellence in craftsmanship and use of the highest quality raw materials to build doors that are as durable as they are beautiful.



## OUR HISTORY

Woodgrain has manufactured millwork and building products for the residential and commercial construction markets since it was founded in 1954. In over 70 years in business, the company has expanded with millwork, distribution, doors, and window divisions — making Woodgrain the preferred leader in the construction and home building industry.

Woodgrain Doors began in 1985 with the acquisition of Meridian Wood Products by our parent company, Woodgrain Millwork. Woodgrain Doors is headquartered in Nampa, Idaho manufacturing and distributing hundreds of thousands of doors annually.



## OUR COMMITMENT

In our total commitment to the environment, Woodgrain promises to act as a responsible corporate citizen, optimizing our use of resources and producing products that have a positive impact on the environment and the health of people. The wood used by Woodgrain primarily originates from sustainable sources. Our manufacturing processes ensure over 99% of the wood fiber is used as a product. Woodgrain recycles every product possible and strives to operate in an environmentally conscious manner.



# WOODGRAIN'S DOOR SELECTION PROCESS

## SELECTING THE RIGHT DOOR

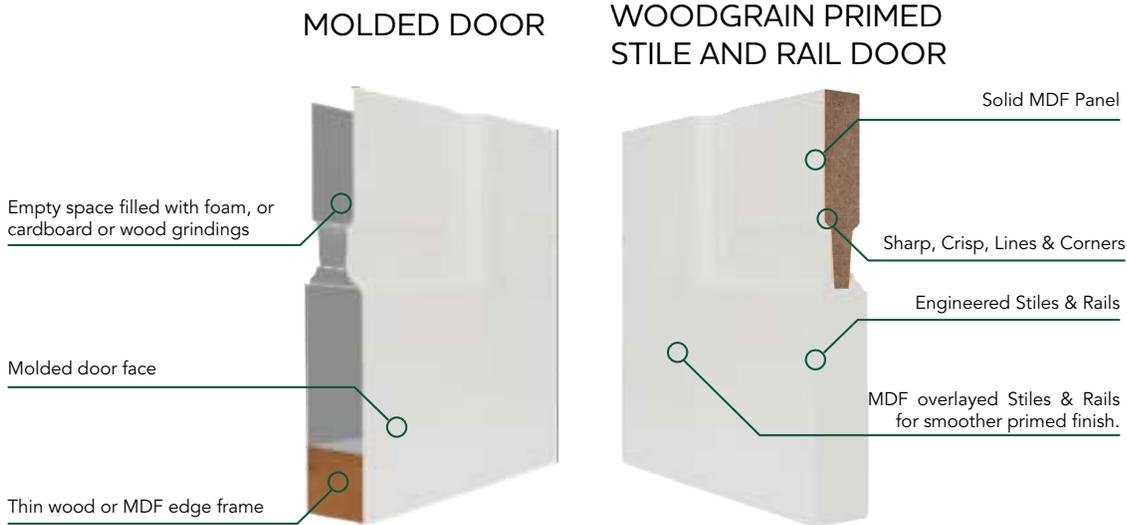
There are many decisions to make when it comes to selecting the right door for you. From the size you need, the traditional to contemporary style you want, and all the available features such as panels, species, and glass, the following process is the quickest way to help you find the door that's right for you and your home:

1. Identify door type and where it will be installed
2. Identify the door size you need
3. Select a wood species
4. Select from the glass options
5. Choose your door design
6. Upgrade with add-ons or customize with options



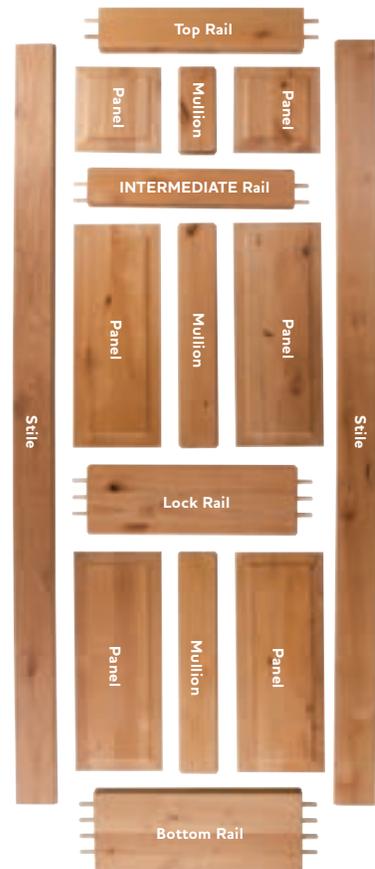
# QUALITY CRAFTSMANSHIP MEETS SUPERIOR PERFORMANCE

Woodgrain’s exquisite collection offers a unique combination of beauty and durability. Built upon our superior, quality craftsmanship, we uphold the industry’s highest standard of authentic stile and rail construction. With thousands of door designs, styles, and configurations to choose from, you’ll find the perfect door to complement your unique style.



## STILE & RAIL DOOR CONSTRUCTION

Throughout the catalog, all panel profiles available for each door category are shown as an end view of the panel profiles.



# 1: DOOR TYPES



## FLAT PANEL DOORS

Woodgrain offers interior flat panel doors in a variety of wood species. Flat panel doors offer crisp lines and provide a versatile look that complements both modern and traditional interiors.



## SASH DOORS

Woodgrain sash doors include an assortment of handcrafted doors to complement any decor. All sash doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior designs with numerous light and panel configurations available.



## CRAFTSMAN DOORS

Make a memorable first impression with a Woodgrain craftsman entry door. The collection of exterior doors is built with unsurpassed craftsmanship and extensive design and glass options offering natural warmth and beauty to your home. All craftsman doors are built with true divided lite construction (TDL) and Low E glass, meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing.



## TRADITIONAL AND CONTEMPORARY FRENCH DOORS

Woodgrain traditional French doors offer an assortment of handcrafted doors to complement any decor. All French glass doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior design options are available.



## DECORATIVE GLASS DOORS

Customize your home with Woodgrain's interior decorative glass doors. Choose from geometric patterns in a variety of styles and finishes.



## RAISED PANEL DOORS

Woodgrain offers interior and exterior raised panel doors in a variety of wood species. Raised panel doors offer added dimension to complement traditional and contemporary styles.



## PLANK PANEL DOORS

Woodgrain offers interior and exterior plank panel doors in a variety of wood species. Plank panel doors offer added dimension to complement traditional and contemporary styles.



## LOUVER DOORS

Woodgrain's louver doors provide a beautifully functioning door with a touch of subtle charm between passageways. Each door is designed to provide privacy and ventilation, and ideal for closets and other spaces that require maximum air circulation. Louver doors are a sensible choice for hallways, closets, and storage rooms.



## BIFOLD DOORS

Woodgrain's bifold doors are crafted with state-of-the-art technology to ensure consistent precision assembly. Bifold doors are ideal for smaller spaces, including closets, laundry rooms, and any area where space is at a premium. Bifold doors come with all the necessary hardware for installation.



## PRIMED MDF ROUTER CARVED DOORS

The Woodgrain Design Collection of medium density fiberboard (MDF) includes infinite options including personalized options with our auto-CAD technology. California 93120 CARB Compliant for Formaldehyde Phase 2 and TSCA Title VI certified or compliant.



## UTILITY DOORS

Customize your home with a utility door in Laundry, Pantry or Wine Cellar.



## TRADITIONAL BARN DOORS

Woodgrain's Barn Door Collection is the perfect fit for modern, contemporary, and rustic applications. Built upon our superior quality and craftsmanship, each barn door features a 3/4" panel design to highlight the definition and elegance of the v-groove. The mulls in each layout are full thickness and engineered to meet flush with the stiles and rails to provide a unique combination of beauty, strength, and durability. Barn Doors allow you the flexibility to enhance an entire room with a unique accent piece, while also adding more functionality to your space. From master suites to pantries, barn doors give you the flexibility to customize your space. Any Woodgrain door may be used as a barn door.



## DUTCH DOORS

Woodgrain offers a number of interior and exterior doors in a variety of wood species that can be easily altered to create custom Dutch doors. Dutch doors create a versatile look that combines both modern and traditional interiors.



## SIDELIGHTS

Woodgrain glass doors also include a variety of sidelights to complement any door. Adding sidelights to either or both sides of your door will increase the impact of your door by inviting natural light into the home at entry or patio doorways. Sidelights are available in insulated or single glazed glass.



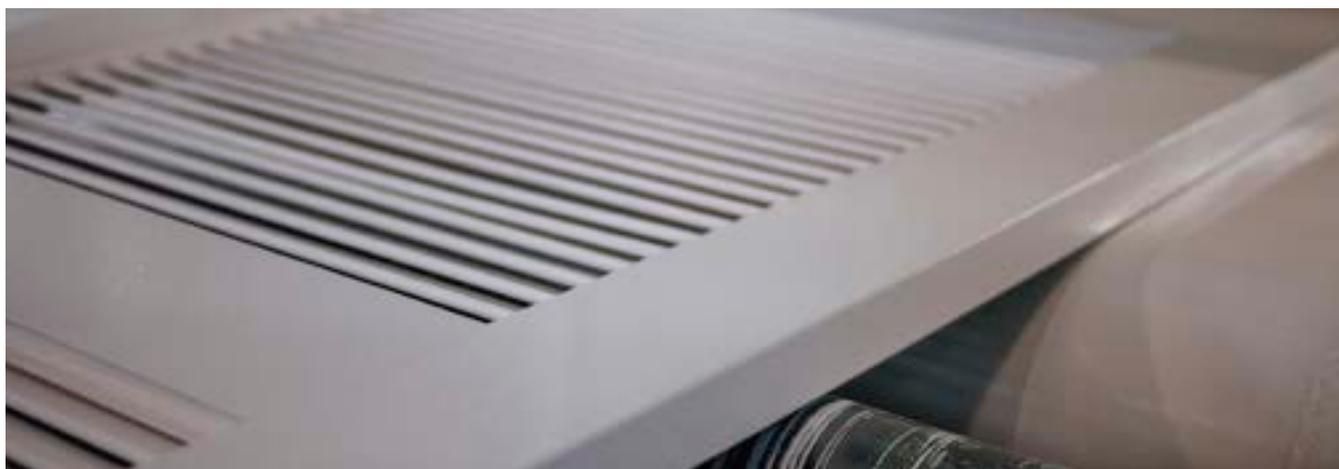
## TRANSOMS

Woodgrain glass doors include a variety of transoms to complement any door. Adding a transom above your door will extend the height of your door and allow natural light into the home at entry or patio doorways. Transoms are available in insulated or single glazed glass.



## FIRE RATED DOORS

Woodgrain doors manufactures 20, 60 and 90 minute fire rated doors in 9 different species. We achieve these ratings by incorporating a special intumescent core into our 1-3/4" thick doors.



## 2: DOOR SIZES

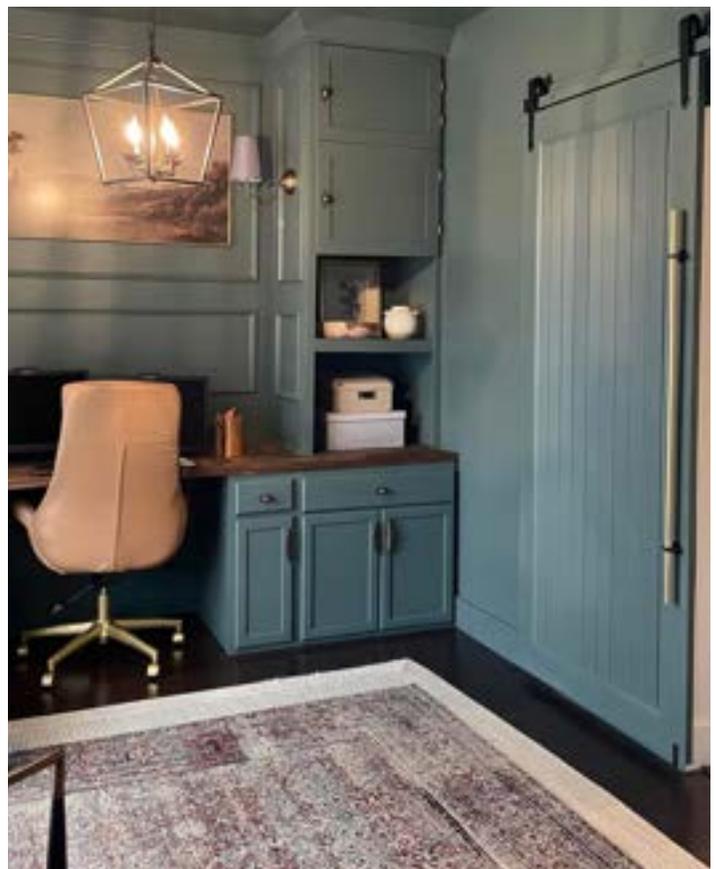
Our doors and bifolds come in a variety of standard sizes and will range from:

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'0" to 6'0" widths
- 1-3/8" and 1-3/4" thicknesses\*

While not all sizes and panel configurations are available in all options, Woodgrain can accommodate many custom orders such as replacing a panel with glass.



\*2-1/4" available in select species and styles.





## 3: WOOD SPECIES

### PRM — Primed

Woodgrain's multiple door configurations have a primed option to allow for a better paint finish and color match process for any project. Interior applications are produced with MDF veneer and panels for superior paintability. MDF Design Collection Router Carved doors are also available.

### FIR — Douglas Fir

Douglas Fir is a large, generally vertical-grained tree that grows in abundance in the Pacific Northwest. Douglas Fir is characterized by exceptional natural strength, hardness, and durability. The wood varies in color from yellowish tan to light, bright brown.

### KPN — Knotty Pine

Knotty Pine is abundant in America. The wood has a rich display of knots that reflects the randomness and beauty of nature. The wood tends to be a honey-toned or straw color while the knots are generally reddish-brown.

### PON — Ponderosa Pine

Ponderosa Pine is one of America's most abundant tree species. It has straight, uniform grain with minimal amounts of reddish-brown heartwood. The sapwood has wide growth bands, which are honey-toned or straw-colored.

### RAD — Radiata Pine

Radiata Pine is a Premium-grown wood from Chile, New Zealand, and Australia. It has a distinctive grain pattern with a pale cream color. Radiata tends to be harder than other pine species and has fewer knots.

### KAL — Knotty Alder

Knotty Alder grows in the Pacific Northwest and is a medium density hardwood with an even grain appearance. The wood is normally light brown with hues of red or peach. Its softer nature makes it easy to machine and receptive to stains and finishes.

### MHG — Mahogany

Mahogany is characterized by its natural strength, proven durability, and a rich red color. Its straight grain is usually free of voids and pockets. Khaya Mahogany is the Woodgrain standard MHG door: range and mix of colors in door parts and components from light blonde to dark brown.

### MPL — Maple\*\*

Maple grows in the Eastern United States, offers a very fine grain and a white-ish color tinged with reddish brown.

### OAK — Northern Red Oak

Hard and heavy, Oak grows mainly in the North Central United States. With a coarse texture and a straight, prominent grain, Oak accepts a broad range of stains and finishes.

### WOK — White Oak\*\*

White Oak is marked by its light to medium brown color that is attractive, versatile, and strong. Featuring a straight grain with a coarse texture, White Oak is a popular furniture wood that takes well to a wide range of stains and finishes.

### POP — Poplar

Poplar grows in the Eastern United States. The colors of Poplar vary from brown to pale yellow to olive green. Over time, the green color will darken with exposure to sunlight and may turn brown. Poplar is a medium density hardwood, generally straight-grained with a fine, even texture.

\*All species shown are clear coated.

\*\*Available only through MN express ship. Not available in Fire Rated door configurations.



# 4: GLASS OPTIONS

Woodgrain Doors offers 21 glass options to further customize your door. Choose from either a Clear Single Glazed or Insulated Low E glass type. Clear Single Glazed is a single piece of tempered glass whereas Low E Insulated is coated and insulated, which allows it to reflect radiant heat, making it a more energy efficient option.

## PRIVACY:



This indicates the amount of privacy that each glass profile allows through it; 1 being little privacy and 10 being full privacy.

## LIGHT:



This indicates the amount of light that each glass profile allows through it; 1 being lots of light and 10 being no light.



Clear



1 1



Artique



3 2



Bevel



2 1



Charcoal Sticks



6 5



Cotswold



7 6



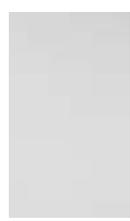
Delta Frost



8 7



White Laminated



8 9



Glue Chip



6 5



Heavy Water



3 2



Mirror



10 10



#42 Clear



7 6



Narrow reed



5 4

					
Obscure	<b>8</b> <b>8</b>	Rain	<b>7</b> <b>7</b>	Seedy	<b>2</b> <b>2</b>
					
Sycamore	<b>7</b> <b>6</b>	Taffeta	<b>4</b> <b>4</b>	Ribbed	<b>9</b> <b>8</b>
					
Water Drop	<b>9</b> <b>9</b>	Frosted (FRIT)	<b>9</b> <b>9</b>	V-Groove	<b>2</b> <b>1</b>

Not all glass options are available in all models or species.  
 \*Certain glass patterns may look slightly different in large pane layouts.  
 Our glass meets the following standards: ANSI Z97.1 and 16CFR 1201 C II.

# 5: CHOOSE YOUR DESIGN

The following sections outline the different series of doors grouped by interior and exterior and organized by type to help you find the door you need. Also take note of our specialty router carved series for interior doors as an economical and modern design for your door needs without sacrificing beauty strength and durability.

# 6: ADD-ONS AND CUSTOMIZATION

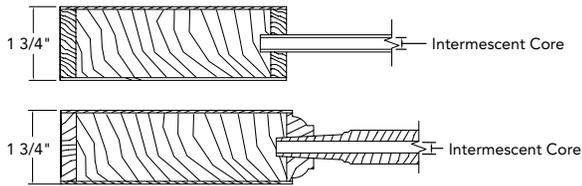
## FIRE RATED & ALTERNATIVE PANELS



### 20, 60 and 90 Minute Fire Doors

Woodgrain doors manufactures 20, 60 and 90 minute fire rated doors in 9 different species. We achieve these ratings by incorporating a special intumescent core into our 1-3/4" thick doors.

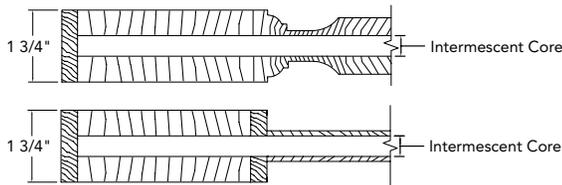
**Woodgrain 20 Minute Fire Rated Door**



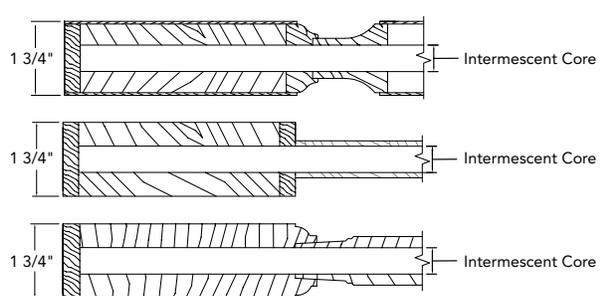
**Woodgrain 90 Minute Fire Rated MDF Door**



**Woodgrain 60 Minute Fire Rated Door**



**Woodgrain 90 Minute Fire Rated Wood Door**



# BARN DOOR CONFIGURATION

## AVAILABLE MOUNTING HARDWARE

- 72", 84", and 96" tracks
- Rated up to 200 lbs.
- Handle options and connector piece available

Top Mount



Shown in Black Finish

Hanging Mount



Shown in Black Finish



Both mounts also available in Nickel Finish

\*Note: Any Woodgrain door can be used in barn door or "rolling door" application



# DUTCH DOOR MODIFICATION



We offer a large selection of Dutch door styles that are designed and manufactured to be cut in half. **All Woodgrain doors are shipped as a full slab; we do not ship the door pre-cut.** The door shop or door hanger would make the needed cuts to finish the Dutch door functionality. There are a number of different cuts that would achieve the look each individual can determine what works best for their needs.

# ALTERNATIVE PANELS

## DRY ERASE, MIRROR, AND MAGNETIC CHALKBOARD

Woodgrain offers these three options in the designs below:



20 FP



20 FP



20 FP

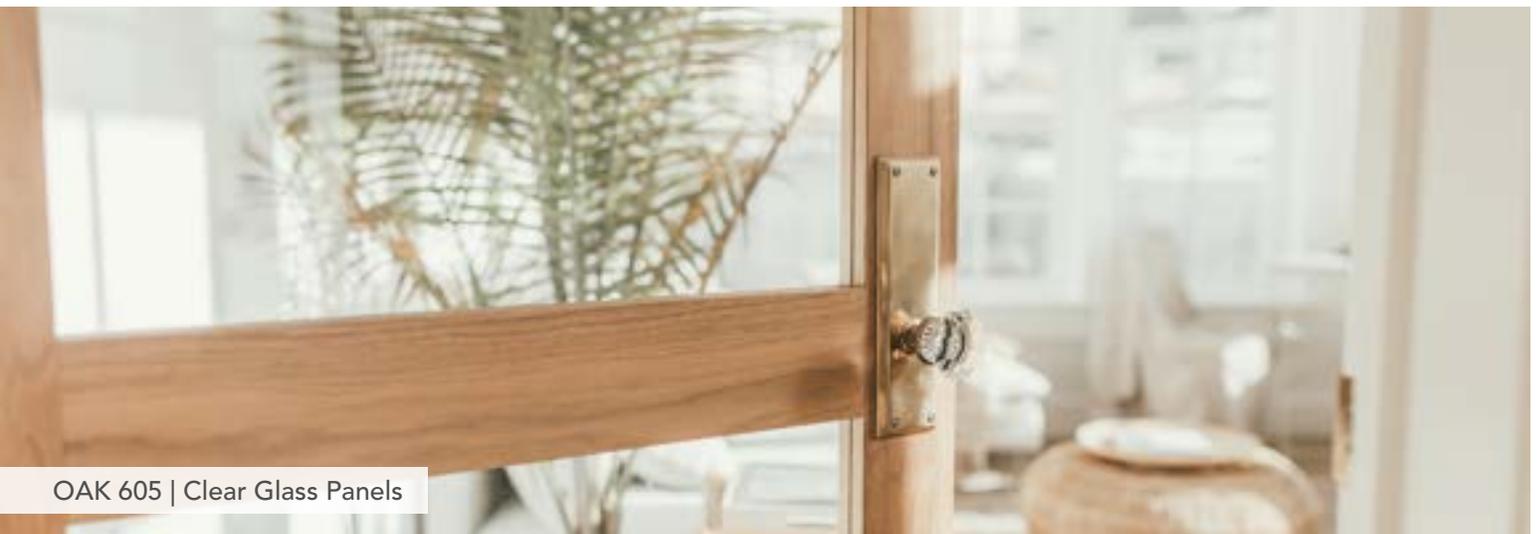


# INTERIOR DOORS

Backed by years of door expertise and craftsmanship, Woodgrain interior doors come in a wide range of designs and sizes to fit your style and space. No matter your choice, you can rely upon the quality that Woodgrain doors are renowned for when selecting your perfect door.

## TYPES OF INTERIOR DOORS

- FLAT PANEL
- DESIGN COLLECTION MDF
- SASH
- DECORATIVE GLASS & UTILITY
- TRADITIONAL & CONTEMPORARY FRENCH
- LOUVER
- RAISED PANEL
- PLANK PANEL
- TRADITIONAL BARN



OAK 605 | Clear Glass Panels

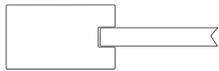
# FLAT PANEL

## SPECIFICATIONS

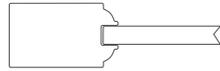
- 6'8", 7'0", 7'6" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- 3/8" panel; \*5/8" panel available on 1-3/4" doors
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)
- Wood stile and rail components with MDF veneers and panels for superior quality painted finish



## PANEL OPTIONS



**SHAKER  
(4000 SERIES)**  
PON, RAD, KPN, PRM, OAK,  
POP, KAL, FIR, MHG



**FLAT PANEL OVOLO  
(FP SERIES)**  
PON, RAD, KPN, PRM, OAK,  
POP, FIR, MHG



PRM 4020



**20 FP**  
**4020**  
PON, RAD, KPN,  
PRM<sup>1</sup>, WOK, OAK,  
POP, KAL<sup>2</sup>, FIR, MHG



**102 FP**  
**4102**  
PON, RAD, KPN,  
PRM<sup>1</sup>, WOK, OAK,  
POP, KAL<sup>2</sup>, FIR,  
MHG, MPL<sup>2,3</sup>



**103 FP**  
**4103**  
PON, RAD, KPN,  
PRM<sup>1</sup>, WOK, OAK,  
POP, KAL<sup>2</sup>, FIR, MHG



**103T FP**  
**4103T**  
PON, RAD, KPN,  
PRM<sup>1</sup>, WOK, OAK,  
POP, KAL<sup>2</sup>, FIR,  
MHG, MPL<sup>2,3</sup>



**106 FP**  
**4106**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG,  
MPL<sup>3</sup>



**107 FP**  
**4107**  
PON, RAD, KPN,  
PRM<sup>1</sup>, WOK, OAK,  
POP, KAL<sup>2</sup>, FIR, MHG



**108 FP**  
**4108**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG,  
MPL<sup>3</sup>



**4109**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4112**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4129**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4131**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4133**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4141**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4158**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4802**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4803**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4831**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**4833**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG

1 Species is manufactured with MDF skins and panels.  
2 Species only available in Shaker Sticking (4000 Series).  
3 Species is only available from Express Ship Inventory in Minnesota.

# RAISED PANEL

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)

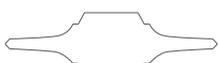
## PANEL PROFILES



**9/16" RP**  
PON, RAD, KPN, PRM<sup>1</sup>



**9/16" DBH\***  
PON, RAD, KPN, PRM<sup>1</sup>



**1-3/16" VIP**  
PON, RAD, KPN, PRM<sup>1</sup>,  
KAL, FIR, MHG



**3/4" SCOOP BP**  
OAK, POP



**3/4" DBH**  
KAL, FIR, MHG



**3/4" PLK**  
KAL



**1-3/16" VIP PLK**  
PON, RAD, KPN,  
PRM, FIR, MHG



**1-3/16" VIP BVG**  
PON, RAD, KPN,  
PRM, FIR, MHG



**1-1/4" SRR**  
KAL



**1-3/8" SRD**  
KAL

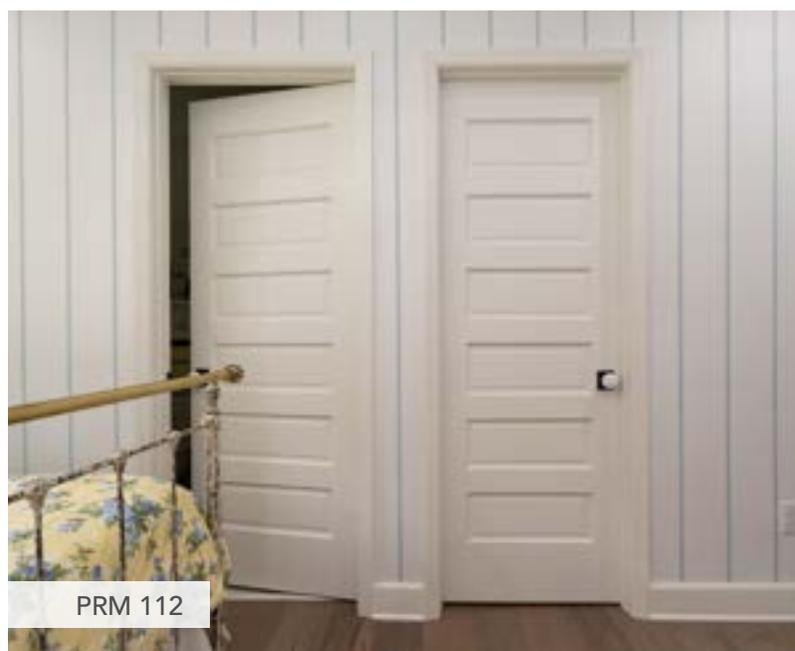
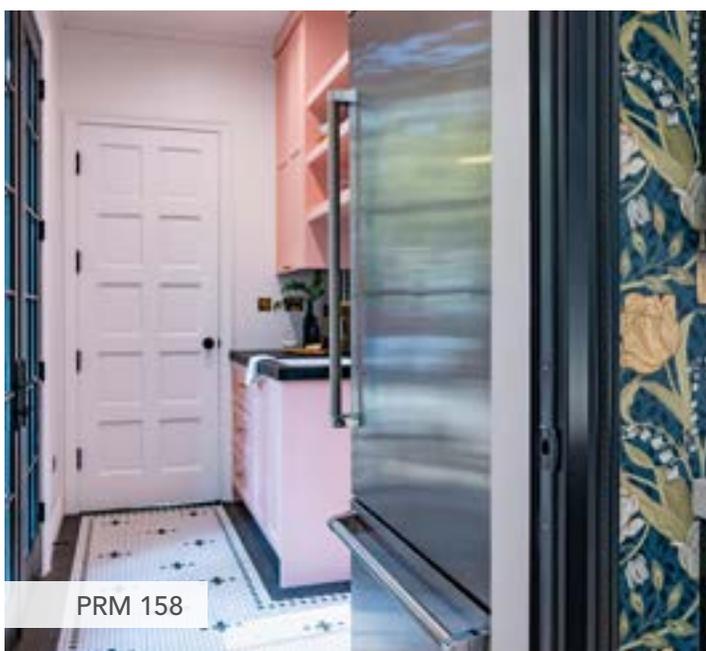
## STICKING OPTIONS



**OVOLO**  
PON, RAD, KPN, PRM,  
FIR, MHG



**TAPER**  
KAL



<sup>1</sup> PRM in these designs is 5/8".



**20**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**100**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,



**102**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**103**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**103T**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**106**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>2</sup>



**107**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**108**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>2</sup>



**109**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**110**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**112**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**117**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**129**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**131**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**133**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**141**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**149**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**158**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**802**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>2</sup>



**803**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**804**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**806**  
PON, RAD, KPN,  
PRM<sup>1</sup>



**820**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**822**  
PON, RAD, KPN,  
PRM<sup>1</sup>



**831**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**833**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**842**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**849**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG

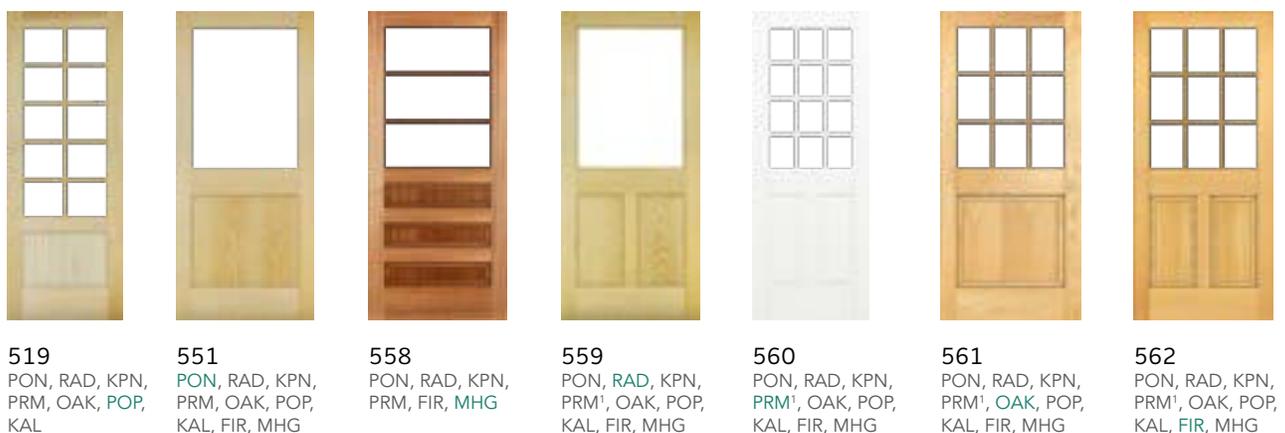
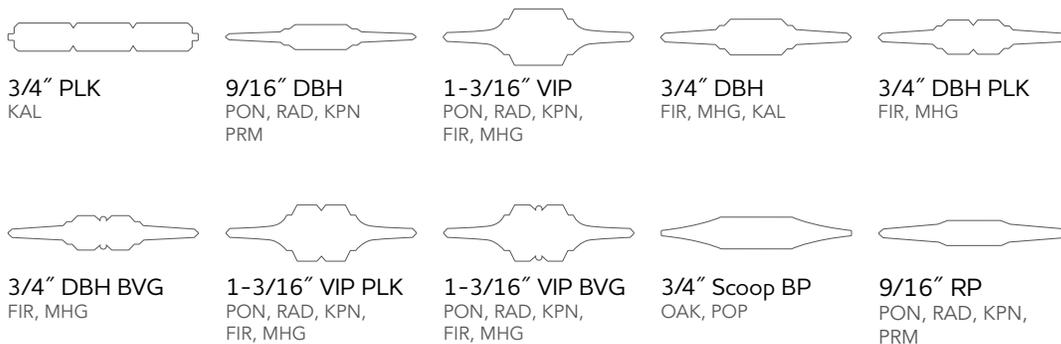
<sup>1</sup> Species is manufactured with MDF skins and panels.  
<sup>2</sup> Species is only available from Express Ship Inventory in Minnesota.

# SASH DOORS

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch, and Eyebrow Tops
- Single Glazed Glass

## PANEL OPTIONS





**563**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**564**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**567**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**570**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**571**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**572**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**573**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**574**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**581**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



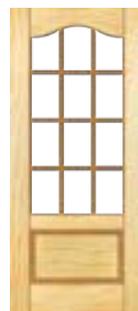
**811**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**812**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**813**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**814**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**816**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**818**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**819**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**844**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL



**851**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**859**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**860**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**861**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**862**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**863**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**864**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG

<sup>1</sup> Species is manufactured with MDF skins and panels.

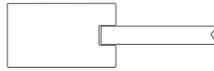


# FRENCH DOORS

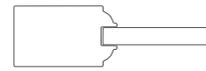
## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 1'6" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- Single Glazed Glass
- See pages 10 and 11 for Glass Options

## STICKING OPTIONS



**Shaker**  
(4000 Series)  
Available in all wood species



**Ovolo / 600 Series**  
PON, RAD, KPN, PRM,  
OAK, POP, FIR, MHG



PRM 4020

## CONTEMPORARY



**4517**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



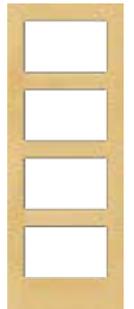
**4517A**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**603 / 4603**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**603W / 4603W**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**604 / 4604**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**604W / 4604W**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**605 / 4605**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



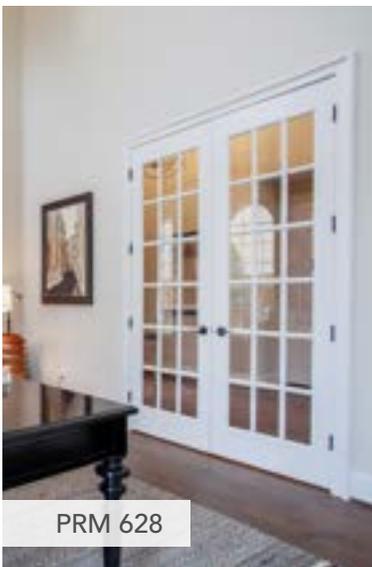
**605W / 4605W**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**606W / 4606W**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**607W / 4607W**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



PRM 628



**608 / 4608**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**609 / 4609**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**610 / 4610**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**620**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG

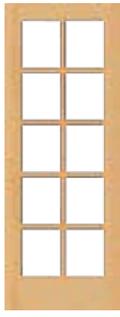


**622**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG

# TRADITIONAL



**624**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**625**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>2</sup>



**626**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**627**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>2</sup>



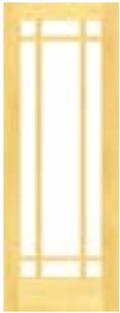
**628**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**634**  
PON, RAD, KPN,  
PRM, OAK, POP



**636**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**690**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**691**  
PON, RAD, KPN,  
PRM, OAK, POP,  
FIR, MHG



**692**  
PON, RAD, KPN,  
PRM, OAK, POP,  
FIR, MHG



**824**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**825**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**827**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**836**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**840**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**845**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



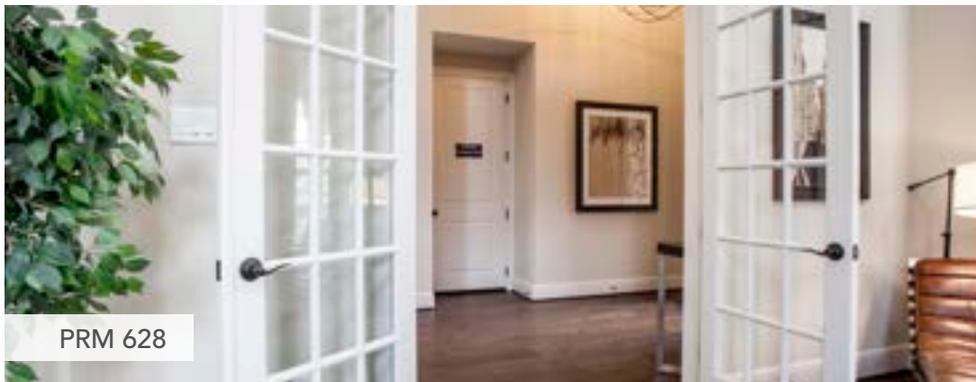
**846**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**847**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**848**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



PRM 628



PRM 513

1 Species only available in 1-3/8" thickness.  
2 Species is only available from Express Ship Inventory in Minnesota.

# DECORATIVE GLASS AND UTILITY

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Clear V-Groove Single Glazed Glass
- Frosted Silk Screen Glass



**380 TOP**  
PON, RAD, KPN,  
PRM, KAL, FIR



**380 BTM**  
PON, RAD, KPN,  
PRM, KAL, FIR



**381 MID**  
PON, RAD, KPN,  
PRM, KAL, FIR



**381 OUT**  
PON, RAD, KPN,  
PRM, KAL, FIR



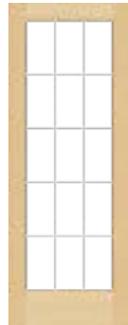
**4380**  
PON, RAD, KPN,  
PRM, KAL, FIR



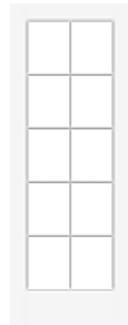
**4381**  
PON, RAD, KPN,  
PRM, KAL, FIR



PRM 652



**670**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**672**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



### 8'0" DOOR

Decorative Glass Doors are available in 8'0" with wood panel options in all species.

## ILLUSTRATION OPTIONS

650 Laundry



653 Wine Cellar



**650**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**651**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**652**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



**653**  
PON, RAD, KPN,  
PRM, OAK, POP,  
KAL, FIR, MHG



### 8'0" DOOR

Utility Doors are available in 8'0" with wood panel options in all species.

652 Pantry



651 Pantry



\* Not all sizes are available in all options.

# PLANK PANEL

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Taper Block Sticking
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)

## STICKING OPTIONS



TAPER  
PON, KPN, PRM, KAL

## PANEL PROFILES



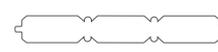
11/16" SF PLK  
PON, KPN, PRM



3/4" PLK  
KAL



1-1/8" SRP  
KAL



11/16" SF BVG  
PON, KPN, PRM



3/4" BVG  
KAL



1-1/8" SRB  
KAL



20 PLK  
KAL



102 PLK  
PON, KPN, PRM<sup>1</sup>,  
KAL



802 PLK  
PON, KPN, PRM<sup>1</sup>,  
KAL



820 PLK  
KAL



180  
PON, RAD, KPN,  
PRM, KAL, FIR



181  
PON, RAD, KPN,  
PRM, KAL, FIR



182  
PON, RAD, KPN,  
PRM, KAL, FIR



183  
PON, RAD, KPN,  
PRM, KAL, FIR



184  
PON, RAD, KPN,  
PRM, KAL, FIR



185  
PON, RAD, KPN,  
PRM, KAL, FIR



186  
PON, RAD, KPN,  
PRM, KAL, FIR



<sup>1</sup> Species is Primed Pine unless otherwise noted.



# LOUVER DOORS

## Specifications

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- "W" models available with 11" bottom rail for ADA compliance

## Panel Options



## Standard Louver



**730**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP, FIR



**732**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP, FIR



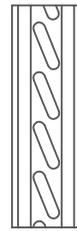
**733**  
PON, RAD, PRM<sup>1</sup>,  
FIR



**742**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP, FIR



**782**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP, FIR



**1-3/16" Standard Louver**

## False Standard Louver



**F 730**  
PON, RAD, PRM<sup>1</sup>



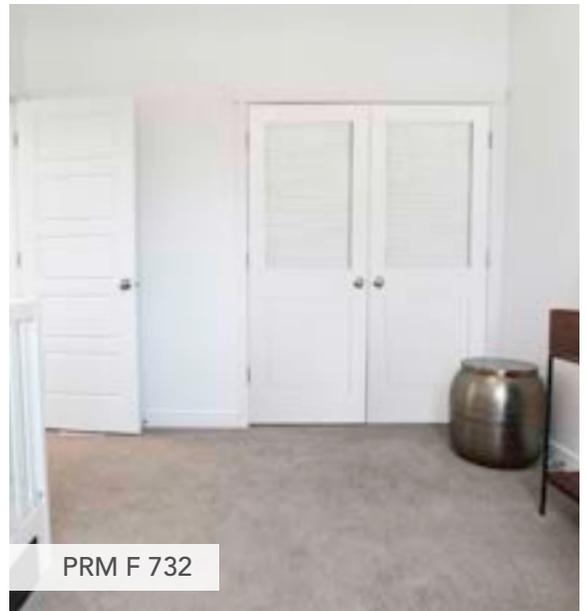
**F 732**  
PON, RAD, PRM<sup>1</sup>



**F 742**  
PON, RAD, PRM<sup>1</sup>



**F 782**  
PON, RAD, PRM<sup>1</sup>



<sup>1</sup> Species is manufactured with MDF skins and panels.



**Premium Wide Louver**



**P 730**  
RAD, PRM<sup>1</sup>, OAK,  
POP, FIR



**P 732**  
RAD, PRM<sup>1</sup>, OAK,  
POP, FIR



**P 742**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP, FIR



**P 782**  
PON, KPN, RAD,  
PRM<sup>1</sup>, OAK, POP,  
FIR



**2-1/4"**  
**Premium**  
**Louver**



**Premium Wide False Louver**



**PF 730**  
PON, RAD, PRM<sup>1</sup>



**PF 732**  
PON, RAD, PRM<sup>1</sup>



**PF 733**  
PON, RAD, PRM<sup>1</sup>



**PF 742**  
PON, RAD, PRM<sup>1</sup>



**PF 782**  
PON, RAD, PRM<sup>1</sup>

# BIFOLD DOORS

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 6'0" widths
- 1-3/8" thicknesses
- Square and Arch Tops

## PREMIUM LOUVER SPECIFICATIONS:

- 1-3/8" thickness
- 2-1/4" stiles with full scale rails

## PREMIUM PANEL OPTIONS



**9/16" RP**  
PON, RAD, KPN, PRM



**3/8" Flat**  
PON, RAD, OAK, POP, KAL, FIR, MHG



**9/16" DBH**  
PON, RAD, KPN, PRM



**11/16" SF PLK**  
PON, RAD, KPN



**3/4" PLK**  
KAL



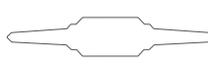
**3/4" BVG**  
KAL



**1-3/16" VIP PLK**  
PON, RAD, KPN, FIR, MHG



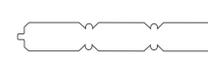
**3/4" Scoop BP**  
OAK, POP



**3/4" DBH**  
KAL, FIR, MHG



**1-3/16" VIP**  
PON, RAD, KPN, FIR, MHG



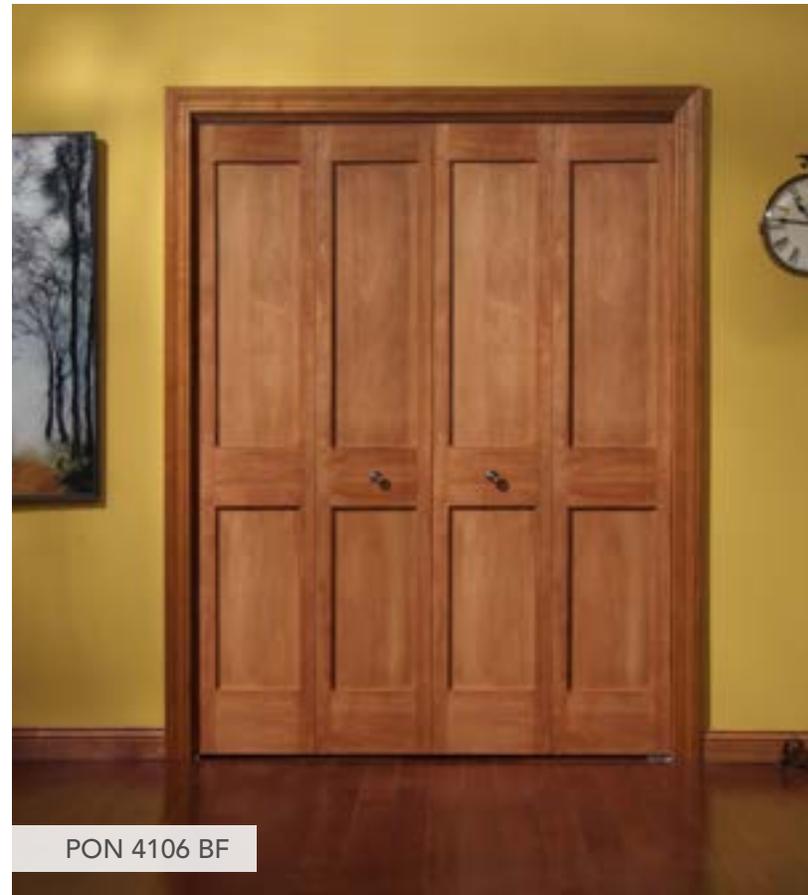
**11/16" SF BVG**  
PON, RAD, KPN



**1-3/16" VIP BVG**  
PON, RAD, KPN, FIR, MHG



PRM 732 RP



PON 4106 BF

# PREMIUM SERIES

## RAISED PANEL



**100**  
PON, RAD, KPN,  
PRM<sup>1</sup>



**103**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**106**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>3</sup>



**107**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG

## LOUVER



**730**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP



**732**  
PON, RAD, PRM<sup>1</sup>,  
OAK, POP



**733**  
PON, RAD, PRM<sup>1</sup>

## PREMIUM LOUVER



**108**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>3</sup>



**109**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG



**802**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL, FIR, MHG,  
MPL<sup>3</sup>



**822**  
PON, RAD, KPN,  
PRM<sup>1</sup>



**P 730\***  
RAD, PRM<sup>1</sup>, OAK,  
POP

\* 2-1/4" wide slat



**P 732\***  
RAD, PRM<sup>1</sup>, OAK,  
POP



**P 733\***  
RAD, PRM<sup>1</sup>, OAK,  
POP

## PLANK PANEL



**106**  
PON, KPN, KAL



**802**  
PON, KPN, KAL



**20 FP/4020**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**103 FP/4103**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK<sup>2</sup>, POP,  
KAL<sup>2</sup>, FIR, MHG



**103T FP  
4103T**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK<sup>2</sup>, POP<sup>2</sup>,  
FIR, MHG, MPL<sup>3</sup>



**106 FP/4106**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG,  
MPL<sup>3</sup>



**107 FP/4107**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG

1 Species is manufactured with MDF skins and panels.  
2 Species only available in Shaker (400 Series).  
3 Species is only available from Express Ship Inventory in Minnesota.



# MDF ROUTER CARVED

## PREMIUM ROUTER CARVED MDF DOORS

Woodgrain's Design Collection MDF Doors are made of medium density fiberboard (MDF) and include both 1-3/8" and 1-3/4" doors available in panel, bifold and fire-rated doors. Design Collection MDF doors offer infinite design options by combining cutting edge technology and quality craftsmanship. Woodgrain uses its well-honed techniques from decades of wood door manufacturing to build a better door.

### DESIGN COLLECTION MDF DOORS OFFER:

- Exceptionally smooth surface for excellent paint adhesion
- Unlimited design options, including most graphics and text
- Resists shrinkage, expansion, or warping
- Environmentally friendly
- SureEdge design

### DESIGN COLLECTION MDF DOORS WITH EXPANDED POLYSTYRENE (EPS) CORE OFFER SEVERAL ADVANTAGES:

- 40% lighter than the standard 2'6" x 6'8" MDF door
- Easier to handle and hang
- Exerts less stress on the hinges
- Improve sound transmission properties
- Bifold doors available



20, 60, 90-minute fire rated available.



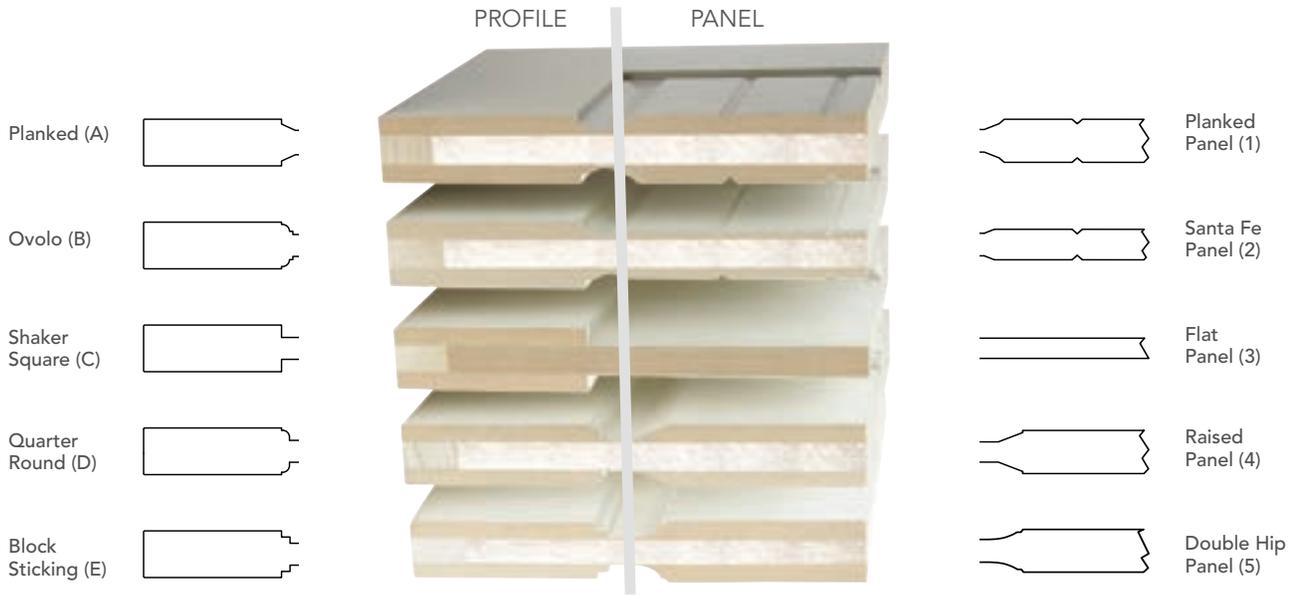
PRM 5152



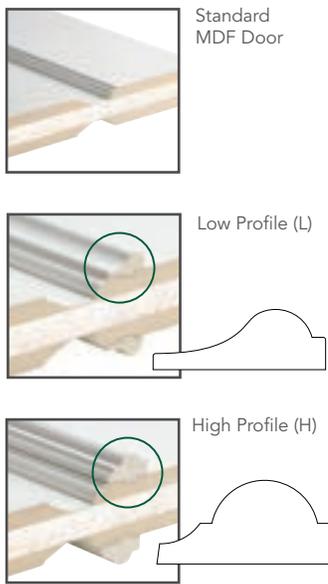
PRM 5272

## PROFILE AND PANEL OPTIONS

Mix and match any of our five profile options or two raised moulding options.

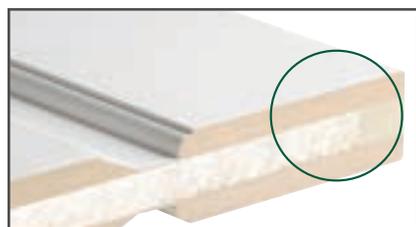


## RAISED MOULDING

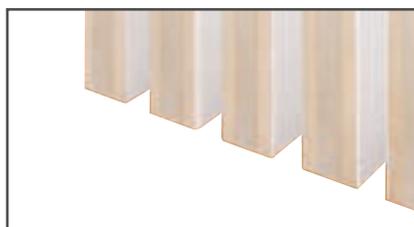


## THE SUREEDGE ADVANTAGE:

SureEdge solid wood edge band is a feature in each MDF door. Installed in each stile the SureEdge system allows maximum screw holding power and ease of hinge mortising.



SureEdge



SureEdge



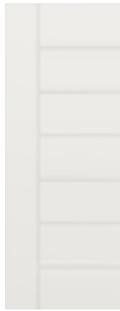
Precision Routing Technology provides crisp lines



# MODERN MDF ROUTER CARVED

## SPECIFICATIONS

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)



5246  
PRM



5247  
PRM



5248  
PRM



5249  
PRM



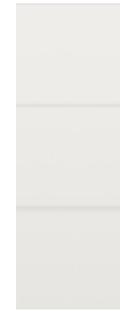
5250  
PRM



5251  
PRM



5252  
PRM



5253  
PRM



5254  
PRM



5255  
PRM



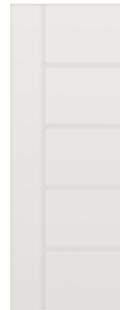
5256  
PRM



5257  
PRM



5258  
PRM



5259  
PRM



5260  
PRM



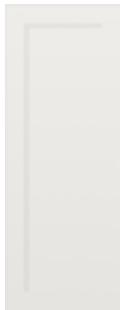
5261  
PRM



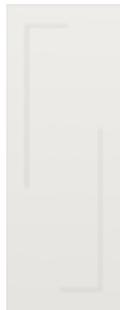
5262  
PRM



5263  
PRM



5264  
PRM



5265  
PRM



5266  
PRM



5267  
PRM



5268  
PRM



5270  
PRM



5271  
PRM



5272  
PRM

# MDF ROUTER CARVED DOORS

## SPECIFICATIONS

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)



5012  
PRM



5013  
PRM



5014  
PRM



5015  
PRM



5016  
PRM



5019  
PRM



5020  
PRM



5021  
PRM



5022  
PRM



5102  
PRM



5103  
PRM



5105  
PRM



5106  
PRM



5107  
PRM



5108  
PRM



5109  
PRM



5114  
PRM



5115  
PRM



5117  
PRM



5118  
PRM



5121  
PRM



5122  
PRM



5123  
PRM



5124  
PRM



INTERIOR /// MDF ROUTER CARVED



5125  
PRM



5126  
PRM



5127  
PRM



5129  
PRM



5130  
PRM



5131  
PRM



5132  
PRM



5133  
PRM



5135  
PRM



5137  
PRM



5138  
PRM



5139  
PRM



5140  
PRM



5141  
PRM



5142  
PRM



5143  
PRM



5144  
PRM



5145  
PRM



5146  
PRM



5147  
PRM



5150  
PRM



5152  
PRM



5153  
PRM



5154  
PRM



5155  
PRM



5157  
PRM



5158  
PRM



5159  
PRM



5161  
PRM



5162  
PRM



5166  
PRM



5168  
PRM



5170  
PRM



5172  
PRM



5173  
PRM



5502  
PRM



5503  
PRM



5506  
PRM



5509  
PRM



5512  
PRM



5517  
PRM



5520  
PRM



5521  
PRM



5529  
PRM



5531  
PRM



5548  
PRM



5552  
PRM



5553  
PRM



5554  
PRM



5555  
PRM



5570  
PRM



5702  
PRM



5706  
PRM



5712  
PRM



5720  
PRM



5721  
PRM



5726  
PRM



5727  
PRM



5728  
PRM



5729  
PRM



5730  
PRM



5731  
PRM



5732  
PRM



5733  
PRM

INTERIOR /// MDF ROUTER CARVED



5734  
PRM



5738  
PRM



5743  
PRM



5754  
PRM



5755  
PRM



5768  
PRM



5769  
PRM



5770  
PRM



5772  
PRM



5773  
PRM



5774  
PRM



5775  
PRM



5776  
PRM



5777  
PRM



5778  
PRM



5802  
PRM



5803  
PRM



5806  
PRM



5808  
PRM



5812  
PRM



5818  
PRM



5819  
PRM



5820  
PRM



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PRM



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PRM



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PRM



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PRM



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PRM



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PRM



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PRM



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PRM



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PRM



5835  
PRM



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PRM



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PRM



5840  
PRM



5843  
PRM



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PRM



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PRM



5849  
PRM



5851  
PRM



5852  
PRM



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PRM



5854  
PRM



5855  
PRM



5867  
PRM



5868  
PRM



5870  
PRM



5872  
PRM



5873  
PRM



5874  
PRM



5875  
PRM



5876  
PRM



5877  
PRM



5878  
PRM



5879  
PRM



5920  
PRM



5180  
PRM



5181  
PRM



5182  
PRM





# EXTERIOR DOORS

Woodgrain offers a wide array of custom exterior door products that are both on trend and cost-effective. Hundreds of exterior wood door styles are available with 9 wood species to choose from and an additional 21 glass options you are certain to get exactly what you want. Designs are offered in contemporary, craftsman, colonial, and many more styles. Woodgrain exterior doors are made specifically for you to compliment the look of any home and is sure to increase curb appeal.

## TYPES OF EXTERIOR DOORS

- SASH
- CRAFTSMAN
- FRENCH
- FLAT
- RAISED



PON 634



PON 516



FIR 6532

# SASH DOORS

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square, Arch and Eyebrow Tops
- Single Glazed and Insulated Low E Glass
- KAL raised panel doors have tapered block sticking

## PANEL OPTIONS



**9/16" RP**  
PON, RAD, KPN, PRM



**9/16" DBH**  
PON, RAD, KPN, PRM



**1-3/16" VIP**  
PON, RAD, KPN, FIR, MHG



**3/4" DBH**  
FIR, MHG



**3/4" DBH PLK**  
FIR, MHG



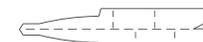
**3/4" DBH BVG**  
FIR, MHG



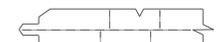
**1-3/16" VIP PLK**  
PON, RAD, KPN, PRM, FIR, MHG



**1-3/16" VIP BVG**  
PON, RAD, KPN, PRM, FIR, MHG



**1-3/8" SRR**  
KAL



**1-3/8" SRP**  
KAL



**1-3/8" SRD**  
KAL

## STICKING



**Tapered SRR**  
KAL



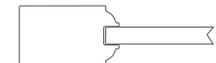
**Tapered SRP**  
KAL



**SHAKER (4000 SERIES)**  
PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



**6000 SERIES**  
PON, RAD, KPN, PRM, OAK, POP, FIR, MHG



**FLAT PANEL OVOLO (6000 FP SERIES)**  
PON, RAD, KPN, PRM, OAK, POP, FIR, MHG



**512 / 6512**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



**513 / 6513**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



**514 / 6514**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



**515 / 6515**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



**516 / 6516**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



**518 / 6518**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



**551 / 6551**  
PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG

<sup>1</sup> Species is primed pine unless otherwise noted.



**558 / 6558**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**559 / 6559**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**561 / 6561**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**562 / 6562**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**563 / 6563**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**567 / 6567**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**4517**  
RAD, FIR, MHG



**4517A**  
RAD, FIR, MHG



**570 / 6570**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**571 / 6571**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**572 / 6572**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**573 / 6573**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG,  
KAL



**581 / 6581**  
PON, RAD, KPN,  
PRM<sup>1</sup> FIR, MHG,  
KAL



**596 / 6596**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG,  
KAL



**598 / 6598**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**612 / 6612**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



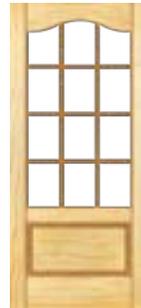
**615 / 6615**  
PON, RAD, PRM<sup>1</sup>,  
FIR, MHG



**812 / 6812**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



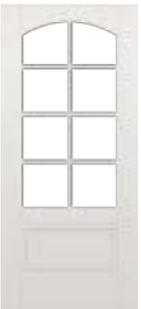
**813 / 6813**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



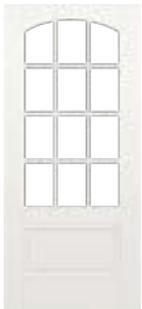
**814 / 6814**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**816 / 6816**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**818 / 6818**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**844 / 6844**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**851 / 6851**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**859 / 6859**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**861 / 6861**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**862 / 6862**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**2045 / 6045**  
FIR, MHG

1 Species is primed pine unless otherwise noted.

# CRAFTSMAN DOORS

## SPECIFICATIONS

- 6'8", 7'0" & 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square and Arch Tops
- All 8/0 doors will have additional glass rows. (6/8 configuration available in 8/0 as custom)
- Raised Panel
- Flat Panel
- Insulated Low E Glass
- KAL raised panel doors have tapered block sticking

### DENTIL SHELF OPTION



KAL, FIR, MHG

\* MDO exterior rated core

## PANEL OPTIONS



3/4" DBH  
FIR, MHG



3/4" DBH PLK  
FIR, MHG



3/4" DBH BVG  
FIR, MHG



1-3/16" VIP  
FIR, MHG



1-3/16" VIP BVG  
FIR, MHG



1-3/16" VIP PLK  
FIR, MHG



1 3/8" SRR  
KAL



1 3/8" SRD  
KAL



1 3/8" SRD PLK  
KAL

## STICKING OPTIONS



Tapered SRR  
KAL



Tapered SRP  
KAL



Flat Panel Ovolo  
(6000 FP SERIES)\*  
FIR, MHG



SHAKER  
(4000 Series)\*  
FIR, KAL, MHG



6000 SERIES  
PON, RAD, KPN, PRM,  
FIR, MHG



FIR 6535

\* Species is primed pine unless otherwise noted.



6526 / 4526  
KAL, FIR, MHG



6529 / 4529  
KAL, FIR, MHG



6532 / 4532  
KAL, FIR, MHG



6534 / 4534  
KAL, FIR, MHG



6535 / 4535  
FIR, MHG



6537 / 4537  
FIR, MHG



6538 / 4538  
KAL, FIR, MHG



6539 / 4539  
FIR, MHG



6550 / 4550  
KAL, FIR, MHG



6552 / 4552  
KAL, FIR, MHG



6553 / 4553  
FIR, MHG



6554 / 4554  
KAL, FIR, MHG



6555 / 4555  
FIR, MHG



6556 / 4556  
FIR, MHG



6557 / 4557  
KAL, FIR, MHG



6826 / 4826  
KAL, FIR, MHG



6829 / 4829  
KAL, FIR, MHG



6832 / 4832  
KAL, FIR, MHG



6834 / 4834  
KAL, FIR, MHG



6835 / 4835  
FIR, MHG



6837 / 4837  
FIR, MHG



6838 / 4838  
KAL, FIR, MHG



6839 / 4839  
FIR, MHG



6850 / 4850  
KAL, FIR, MHG



6852 / 4852  
KAL, FIR, MHG



6853 / 4853  
FIR, MHG



6854 / 4854  
KAL, FIR, MHG



6855 / 4855  
KAL, FIR, MHG



6856 / 4856  
KAL, FIR, MHG



6857 / 4857  
KAL, FIR, MHG

<sup>1</sup>Species is primed pine unless otherwise noted.



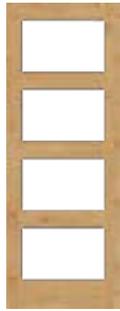
# GLASS & TDL DOORS

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thicknesses
- Square and Arch Tops
- Single Glazed and Insulated Low E Glass



**603 / 6603**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**604 / 6604**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**605 / 6605**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL<sup>2</sup>, FIR,  
MHG



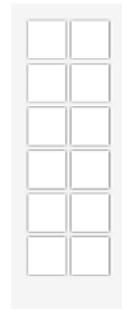
**620 / 6620**  
PON, RAD, KPN,  
PRM<sup>1</sup>, OAK, POP,  
KAL<sup>2</sup>, FIR, MHG



**624 / 6624**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



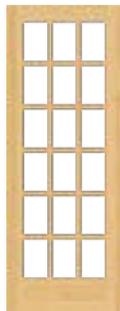
**625 / 6625**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**626 / 6626**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**627 / 6627**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**628 / 6628**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**630 / 6630**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**636 / 6636**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**690 / 6690**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**824 / 6824**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**836 / 6836**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**840 / 6840**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**845 / 6845**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**846 / 6846**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**847 / 6847**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**848 / 6848**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG

# PLANK PANEL DOORS

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thicknesses
- Square and Arch Tops
- Fire Rated Available

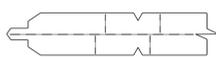
## PANEL OPTIONS



1-3/16" VIP PLK  
PON, RAD, KPN, PRM,  
FIR, MHG



1-3/16" VIP BVG  
PON, RAD, KPN, PRM,  
FIR, MHG



1-3/8" SRP  
KAL



1 3/8" SRB  
KAL



20  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



102  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



802  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



820  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



PON 102 PLK

<sup>1</sup> Species is primed pine unless otherwise noted.

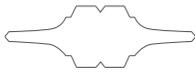


# RAISED PANEL DOORS

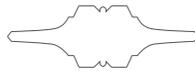
## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square, Arch and Eyebrow Tops
- 20, 60, 90-minute fire rated available

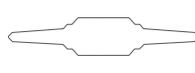
## PANEL OPTIONS



1-3/16" VIP PLK  
PON, RAD, KPN,  
PRM, FIR, MHG



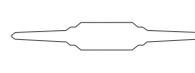
1-3/16" VIP BVG  
PON, RAD, KPN,  
PRM, FIR, MHG



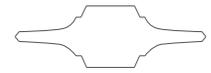
3/4" DBH  
FIR, MGH



9/16" RP  
PON, RAD, KPN,  
PRM



9/16" DBH  
PON, RAD, KPN,  
PRM



1-3/16" VIP  
PON, RAD, KPN,  
PRM, FIR, MHG



3/4" DBH PLK  
FIR, MHG



3/4" DBH BVG  
FIR, MHG



1-3/8" SRP  
KAL



1-3/8" SRR  
KAL



1-3/8" SRD  
KAL



MHG 6532



**20**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**100**  
PON, RAD, KPN,  
PRM<sup>1</sup>



**102**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**103**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**106**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**107**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**108**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**109**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**113**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR



**131**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**133**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**802**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**804**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**806**  
PON, RAD, KPN,  
PRM<sup>1</sup>



**820**  
PON, RAD, KPN,  
PRM<sup>1</sup>, KAL, FIR,  
MHG



**822**  
PON, RAD, KPN,  
MHG, PRM<sup>1</sup>



**831**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



**833**  
PON, RAD, KPN,  
PRM<sup>1</sup>, FIR, MHG



<sup>1</sup> Species is primed pine unless otherwise noted.



# DOOR SIDELITE

## SPECIFICATIONS

- 6'8", 7'0" and 8'0" heights
- 0'10" to 1'6" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Single Glazed and Insulated Low E Glass (1-3/4" only)

## PANEL OPTIONS

9/16" RP PON, RAD, KPN, PRM	9/16" DBH PON, RAD, KPN, PRM	1-3/16" VIP PON, RAD, KPN, PRM, FIR, MHG	3/4" DBH FIR, MHG	3/4" DBH PLK FIR, MHG	3/4" DBH BVG FIR, MHG
1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG	1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG	1-3/8" SRR KAL	1-3/8" SRD KAL	1-3/8" SRP KAL	1 3/8" SRF KAL



RAD 6514 with 6703 sidelites



KAL 4112 with White Laminate



**1701 / 6701**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1702 / 6702**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1703 / 6703**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1704 / 6704**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1705 / 6705**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1706 / 6706**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1707 / 6707**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1708 / 6708**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1709 / 6709**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1710 / 6710**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1711 / 6711**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1712 / 6712**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1713 / 6713**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1714 / 6714**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1801 / 6801**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1802 / 6802**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1803 / 6803**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1804 / 6804**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1805 / 6805**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1806 / 6806**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1807 / 6807**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1808 / 6808**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1810 / 6810**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1849 / 6849**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1868 / 6868**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**1869 / 6869**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>

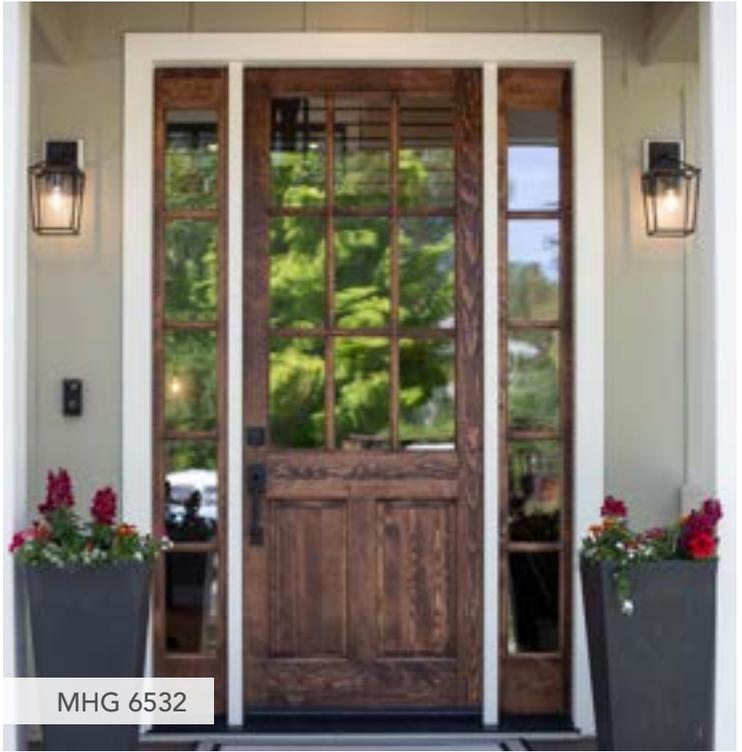


**1892 / 6892**  
PON, RAD, KPN,  
PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>

<sup>1</sup> Species only available in 1-3/4" thickness.  
<sup>2</sup> Species is primed pine unless otherwise noted.  
Not all sizes are available in all options.



MHG 6514



MHG 6532



MHG 6832 with 5-lite Transom and 6808 Sidelites

# DOOR TRANSOMS

## SPECIFICATIONS

- 1-3/8" and 1-3/4" thicknesses
- Custom width and height configurations
- Single Glazed and Insulated Low E Glass (1-3/4" only)



**1 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**2 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**3 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**4 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**5 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**6 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**7 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**8 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**9 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>



**10 Lite**  
PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR,  
MHG<sup>1</sup>

<sup>1</sup>Species only available in 1-3/4" thickness.

# CARE & MAINTENANCE

## PREPARATION FOR FINISHING

1. When staining, a wood conditioner or sander/sealer must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.)
2. Fir doors should be surface treated with acetone product in advance of wood conditioner.
3. Before applying the first coat of finish, thoroughly sand the entire surface of the door with 180 grit sandpaper. This crucial step helps remove handling marks, fingerprints, fiber pop, natural grain raise, possible water or liquid marks (if exposed during shipping or while on the job-site during the construction phase) and evenly prepares open wood pores to help produce a more uniform finish.
4. Panels and TDL bars float and may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components to align. Use caution not to damage the door or components during this process.
5. Clean the door thoroughly with a cloth after sanding to remove all dust or foreign material. Avoid using compressed air to blow off the door as moisture or oil in the air may cause spotting. Avoid using caustic or abrasive cleaners.
6. Hang the door before finishing it, then remove it to finish properly. Doors stored in stable climate controlled area and should be finished within 72 hours on home site

## EXTERIOR FINISHING: STAIN-AND-CLEAR FINISH

When staining, a wood conditioner must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.) The first coat of stain may be a stain-and-sealer, a combination of stain-and-sealer which colors the door and seals the surface. It is available in a wide range of colors. (Dark color finishes should not be used on doors exposed to prolonged direct sunlight, as some expansion and contraction of door parts may occur. See warranty for detail.) The stain-and-sealer should have an alkyd-resin base. Under no circumstances should a lacquer-based toner or any other lacquer-based finish be used on exterior doors. The second and third coats (two top coats minimum) may be a solvent-borne (oil-base, alkyd resin-base, polyurethane resin-base) or a water-borne (latex resin-base) clear finish. On doors that are glazed, the finish used should flow from the wood slightly onto the glass. This will provide assurance against water leakage and protect the glazing compound from drying out.

All stain-and-clear finishes will perform better if protected from the direct effects of sunlight and weathering, and refinishing will not be required as frequently. In areas of high exposure to sunlight and weather, a marine grade topcoat is recommended. It is suggested best practice to only install Woodgrain exterior doors under an adequate overhang of the length of the doors. An adequate overhang depends on the typical weather conditions of the site where the building is located. This means an overhang of 50% of the height of the doorway in Northern or Eastern exposures. For doors painted or stained dark colors and/or severe exposure, extreme Southern, Southwestern, and Western exposures the overhang must equal the height of the doorway. When finishing doors be sure to finish all six sides, including all faces and edges.





## INTERIOR FINISHING

### STAIN-AND-CLEAR FINISH

When staining, a wood conditioner must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.) A solvent-borne finish system is recommended for interior doors and may be a lacquer-based system. For best performance, a minimum of two clear top coats should be used over stains. All six sides of the door must be properly sealed for the warranty to apply. Woodgrain Doors have plastic film protection on the glass, removal of plastic film protection immediately after applying the finish is required. Failure to remove the plastic film at this time may cause harm to the glass and will create difficulty in removing the film at a later time. Do not use razor blades or sharp objects to remove the film or clean the glass. These items will scratch the glass.

### PAINTED FINISH

Apply 2-3 coats of either oil-base or latex resin-base paints over 1-2 coats of an oil-base primer. PRM with MDF veneer & panels or MDF router carved recommend for ANY painted door application. (Latex or water base primer may contribute to raised grain and require extra sanding to achieve a smooth finish.) All finishes should be applied in accordance with the manufacturer's instructions. All six sides of the door must be properly sealed for the warranty to apply.

### CAUTION

Woodgrain doors cannot evaluate all the available paints and stains, nor customers' specific application requirements. Therefore, we do not recommend painting wood veneer doors. Painting wood veneered doors can result in the veneers delaminating due to excessive moisture in the various paint applications. Woodgrain does recommend painting our engineered MDF stile and rail door which is designed just for painting. Please see your sales representative for details.

Your paint dealer should know of suitable finish systems that give satisfactory results in your region. It is highly recommended that top quality finishes be selected, and the application instructions on the container are followed explicitly.

Please do not use metal objects, (razor blades, etc.) to remove caulking compound or paint and varnish residue. It is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

## WOODGRAIN DOORS WITH GLASS

Plastic film protection on the glass should be removed immediately after applying the finish. Failure to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass while cleaning it. Glass that is scratched due to cleaning is not covered by the warranty. The film should be removed by scoring edges carefully under sticking or profile edge and peeling off by hand. Doors with multiple panes of glass scratched are not the result of manufacturer defect. SOP instructions for film removal available on request. Use caution when painting/staining muntin bars and sticking as excess paint or stain may bleed behind muntins and be visible after drying.

## GLASS CLEANING & CARE GUIDELINES

### DO:

- Clean glass when dirt and residue appear
- Exercise special care when cleaning coated glass surfaces
- Avoid cleaning tinted and coated glass surfaces in direct sunlight
- Start cleaning at the upper level of glass and continue to lower levels
- Soak the glass surface with clean water and soap solution to loosen dirt and debris
- Use a mild, non-abrasive commercial window cleaning solution
- Use a squeegee to remove all of the cleaning solution
- Dry all cleaning solution from window gaskets, sealants, and frame
- Be aware of and follow the glass supplier's specific cleaning recommendations
- Prevent conditions that can damage the glass

### DON'T:

- Don't use scrapers of any size or type for cleaning glass
- Don't allow dirt and residue to remain on glass for an extended period of time
- Don't begin cleaning glass without knowing if a coated surface is exposed
- Don't clean tinted or coated glass in direct sunlight
- Don't allow water or cleaning residue to remain on the glass or adjacent materials
- Don't begin cleaning without rinsing excessive dirt and debris
- Don't use abrasive cleaning solutions or materials
- Don't allow metal parts of cleaning equipment to contact the glass
- Don't trap abrasive particles between the cleaning materials and the glass surface
- Don't allow other trades to lean tools or materials against the glass surface
- Don't allow splashed materials to dry on the glass surface

## FITTING & HANGING

1. Immediately after cutting and fitting (before hanging), seal all cut surfaces and ends of the door with an effective quality sealer. See exterior and interior finishing recommendation for complete instructions.
2. Prior to exterior exposure, doors should be finished with the complete finish system.
3. When hanging a door, allow adequate clearance for swelling of the door or frame in damp weather. Allow approximately 3/16" clearance for swelling when the door is installed in fully dry conditions. Jamb must be plumb.
4. Do not cut doors down in height by more than 2-9/16" (13/16" maximum from the top, 1-3/4" from the bottom). Care should be taken in cutting doors down in width (maximum 1/8" each side) to avoid exposing engineered core. Use sharp fine tooth saw for trimming ends of doors.
5. Caution must be used to avoid impairing the strength of the door when fitting for locks. Allow at least 1" of wood back of mortise.
6. Use three hinges on doors up to 7' in height and four hinges on doors over 7'. Hinges must be set in a straight line to prevent distortion.
7. Multi-point locking systems are recommended for exterior doors 7' and taller.
8. Jamb and stops must be set square and plumb.
9. For best performance, any exterior door should be installed under an overhang equal to the height of the door.
10. To minimize heat loss and save energy, use weatherstripping.
11. Do not use metal objects, (razor blades, etc.) to remove caulking compound or paint and varnish residue, it is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

## STORING & HANDLING

1. Do not walk on any door units. Some units contain glass.
2. Avoid leaving unfinished doors in direct sunlight. Prolonged exposure to direct sunlight will discolor the wood and bake on the plastic film which protects the glass during the finishing process.
3. Avoid dragging doors across one another.
4. Keep doors clean.
5. Store doors flat on a level surface in a dry, well ventilated interior space.
6. Doors should be conditioned to the average prevailing relative humidity of the locality before hanging. This generally takes 48 to 72 hours.
7. Doors should be delivered to the building site only after the concrete, plaster, stucco, drywall work and paint are completely dry.
8. Doors should not be subject to abnormal heat, dryness or humidity for prolonged periods. Avoid sudden changes such as forced heat to dry out a building.
9. Doors must be finished immediately upon delivery to the job site.
10. If the doors are to be stored on the job site, the entire door including top and bottom edges must be sealed with a clear or pigmented based sealer to prevent moisture absorption. All six sides of the door must be properly sealed for the warranty to apply.



## MAINTENANCE

Your Woodgrain door has been handcrafted to last for years to come. But, like any fine piece of furniture, its finish will require periodic maintenance to keep it looking great and provide proper protection against the elements. Regular finish maintenance is also a requirement of the warranty that is included with every Woodgrain door.

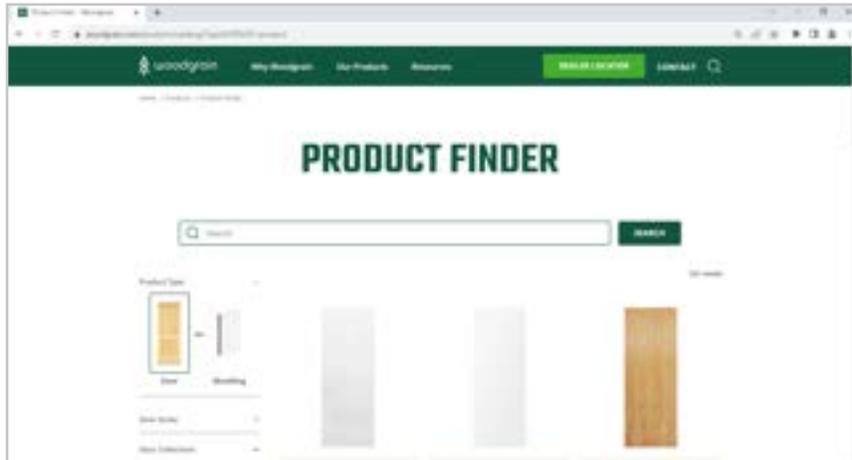
Here are some signs to watch for that may indicate it is time for maintenance:

- Hairline cracks in the top coat of finish.
- Changes in the color of the finish.
- Changes in the texture of the finish, such as flaking or scaling.
- Dullness or chalkiness in the finish.

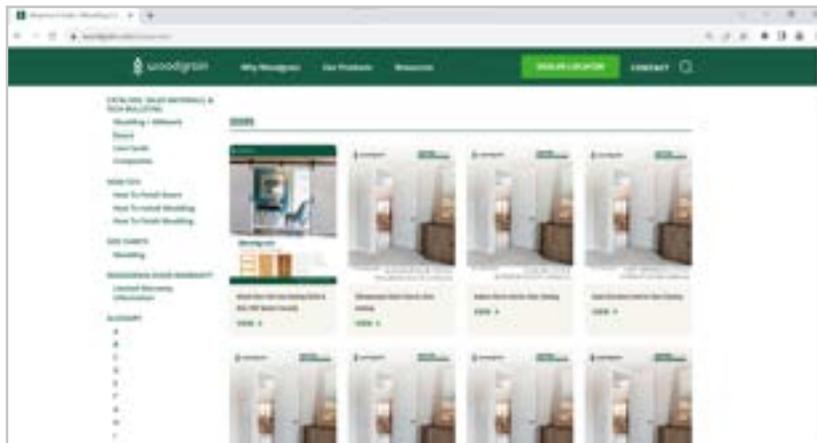
If you live in a severe climate or your entry receives a lot of direct sunlight from a southern or western exposure, you will want to examine your door's finish often. Depending on these conditions, you may also need to refinish the door more frequently. See full warranty at: <https://www.woodgrain.com/woodgrain-doors-warranty/>



# ONLINE RESOURCES:



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# EXPLORE THE MOULDING COLLECTIONS & THE DOORS THEY PAIR WELL WITH ON WOODGRAIN.COM.



## CLASSIC COLONIAL

### FEATURED DOOR DESIGNS



PRM 5132



OAK 131



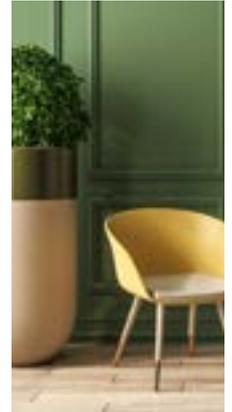
OAK 562



OAK 596

### MOULDING PROFILES:

	45	Crown	9/16" x 5-1/4"
	47	Crown	9/16" x 4-5/8"
	51	Crown	9/16" x 3-1/4"
	444	Casing	11/16" x 3-1/2"
	356	Casing	11/16" x 2-1/4"
	618	Base	9/16" x 5-1/4"
	620	Base	9/16" x 4-1/4"
	390	Chair Rail	11/16 x 2-5/8"



## TIMELESS CRAFTSMAN

### FEATURED DOOR DESIGNS



OAK 102



OAK 103T



FIR 6532



FIR 6537

### MOULDING PROFILES:

	WCR525	Crown	3/4" x 5-1/4"
	WCR425	Crown	11/16" x 4-1/4"
	931M	Header	1-1/4" x 5-5/16"
	45E2	Casing	11/16" x 4-1/2"
	35E2	Casing	11/16" x 3-1/2"
	25E2	Casing	11/16" x 2-1/2"
	75E1	Base	11/16" x 7-1/2"
	65E1	Base	11/16" x 6-1/2"



## VICTORIAN ELEGANCE

### FEATURED DOOR DESIGNS



PRM 5132



OAK 131



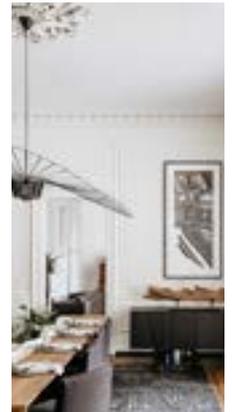
OAK 562



OAK 596

### MOULDING PROFILES:

	1868	Crown	15mm x 5"
	562	Crown	1-1/8" x 7-1/4"
	1711	Casing	13/16" x 5-1/2"
	1646	Casing	7/8" x 3-1/4"
	5163	Base	9/16" x 5-1/4"
	5180	Base	9/16" x 5-1/4"
	W300	Chair Rail	1-1/16" x 3"
	1217	Panel Mould	1/2" x 1-1/2"



## CALMING COASTAL

### FEATURED DOOR DESIGNS



OAK 733



PRM 5000



PRM 5261



OAK 4606W

### MOULDING PROFILES:

	75	Crown	9/16" x 1-5/8"
	60	Crown	9/16" x 1-3/4"
	85	Crown	9/16" x 1-3/4"
	1x4	Casing	3/4" x 3-1/2"
	1x8	Base	3/4" x 7-1/4"
	1207	Base Cap	11/16" x 7/8"
	106	Quarter Round	11/16" x 11/16"
	4275	Panel Mould	1-1/16 x 1-5/8"



PON 109 with VIP panels

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DIGITAL RESOURCES