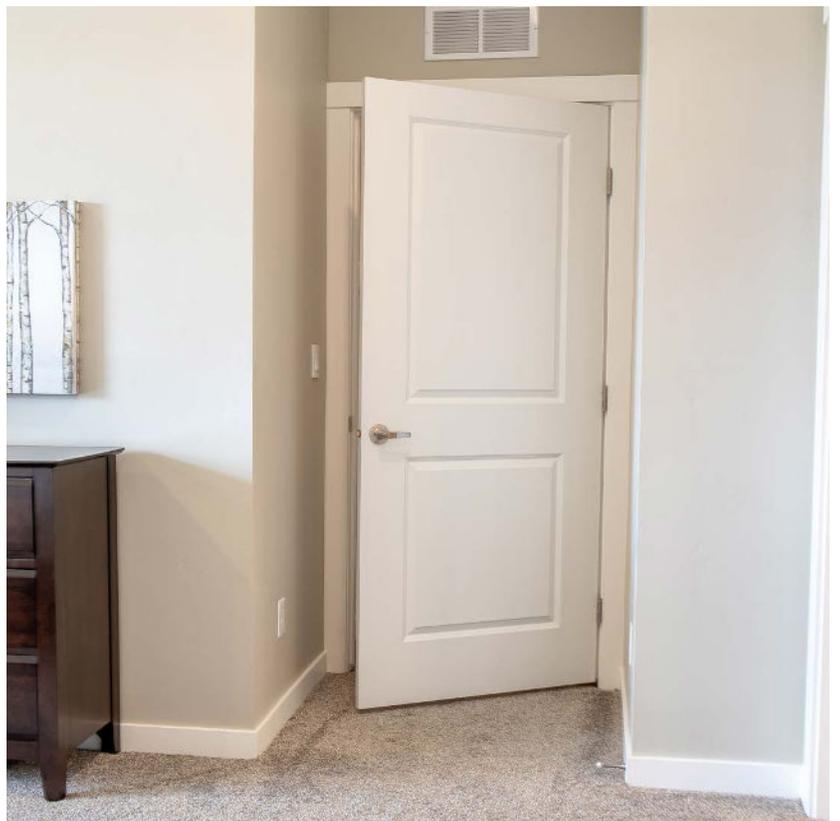




BEAUTY. STRENGTH. DURABILITY.

# DENVER STOCK INTERIOR DOOR CATALOG



# CONTENTS

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COMPANY STORY	4
SOLID CORE DOORS	8
MOLDED & FLUSH DOORS	10
FLUSH GROOVED DOORS	20
STILE & RAIL CONSTRUCTION	24
STILE & RAIL DOORS	26
EXPRESS SHIP STILE & RAIL	34
ROUGH OPENING GUIDE	36
HANDING GUIDE	37
UNIT OPTIONS	38
FINISHING INSTRUCTIONS	39





# WE MAKE MILLWORK EASY

It all began in 1954 when a long-haul truck driver in Utah named Merrill “Bud” Dame accepted sawmill equipment from a customer who owed him a significant amount of money. With no experience in the wood industry and only a high school education, Bud’s entrepreneurial spirit, resourcefulness, and drive led him to begin producing lumber and mouldings, planting the seeds of what would become Woodgrain: one of the largest millwork operations in the world, with locations all around the United States and Chile.

Today, Woodgrain proudly continues Bud’s legacy by remaining family-owned and operated, while making the highest quality wood building products with an unwavering focus on our customers. Woodgrain continues to grow and leverage its strength of being vertically integrated. Woodgrain consists of five divisions, allowing us to find the most efficient path through the supply chain to meet our partners’ unique needs.

Woodgrain acquired Huttig Building Products in 2022 and Trimco Millwork in 2023, furthering our commitment to offering a broad assortment of the most trusted building materials to our customers, while increasing our value-added services. By combining Woodgrain with Huttig and Trimco Millwork’s history and depth of knowledge, we are on a mission to make building easy by adding value in everything we do and connecting you to the most trusted specialty building products available.

FIND OUT MORE ABOUT US:



[woodgrain.com/blog](https://www.woodgrain.com/blog)

# OUR VALUES

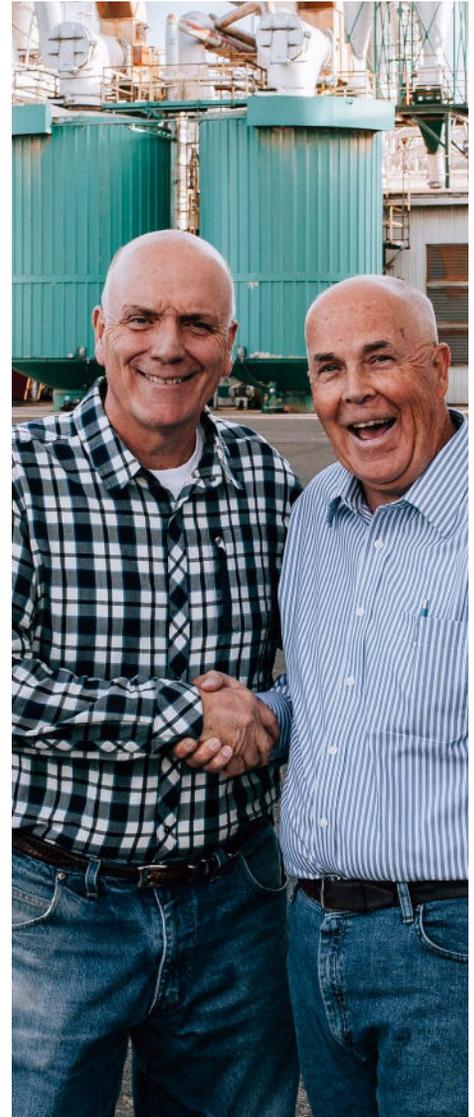
**INTEGRITY.** We hold ourselves to a high moral standard with virtue at our core. This standard continues to be the key driver of our success.

**SERVANT LEADERSHIP.** We aim to do what's best for our company and the greater good. We are environmental stewards, using and reusing raw materials throughout our product offering.

**RESPECT FOR PEOPLE.** After 60 years in business, we're proud to be family-owned. We see our employees and customers as part of our family, and believe they should be treated with the same care and attention.

**CONTINUOUS IMPROVEMENT.** As our company grows, we continuously seek new ways to improve ourselves while delivering quality products. We provide the best selection at the lowest total cost of ownership.

**EXCEEDING CUSTOMER EXPECTATIONS.** The products we offer and people we serve are diverse, but our commitment to our customers is the same. From homeowners to pet owners to builders, we offer practical solutions that beautify homes. We aim to provide the best experience to every customer, every time.



COMPANY STORY



# THE WOODGRAIN DIFFERENCE

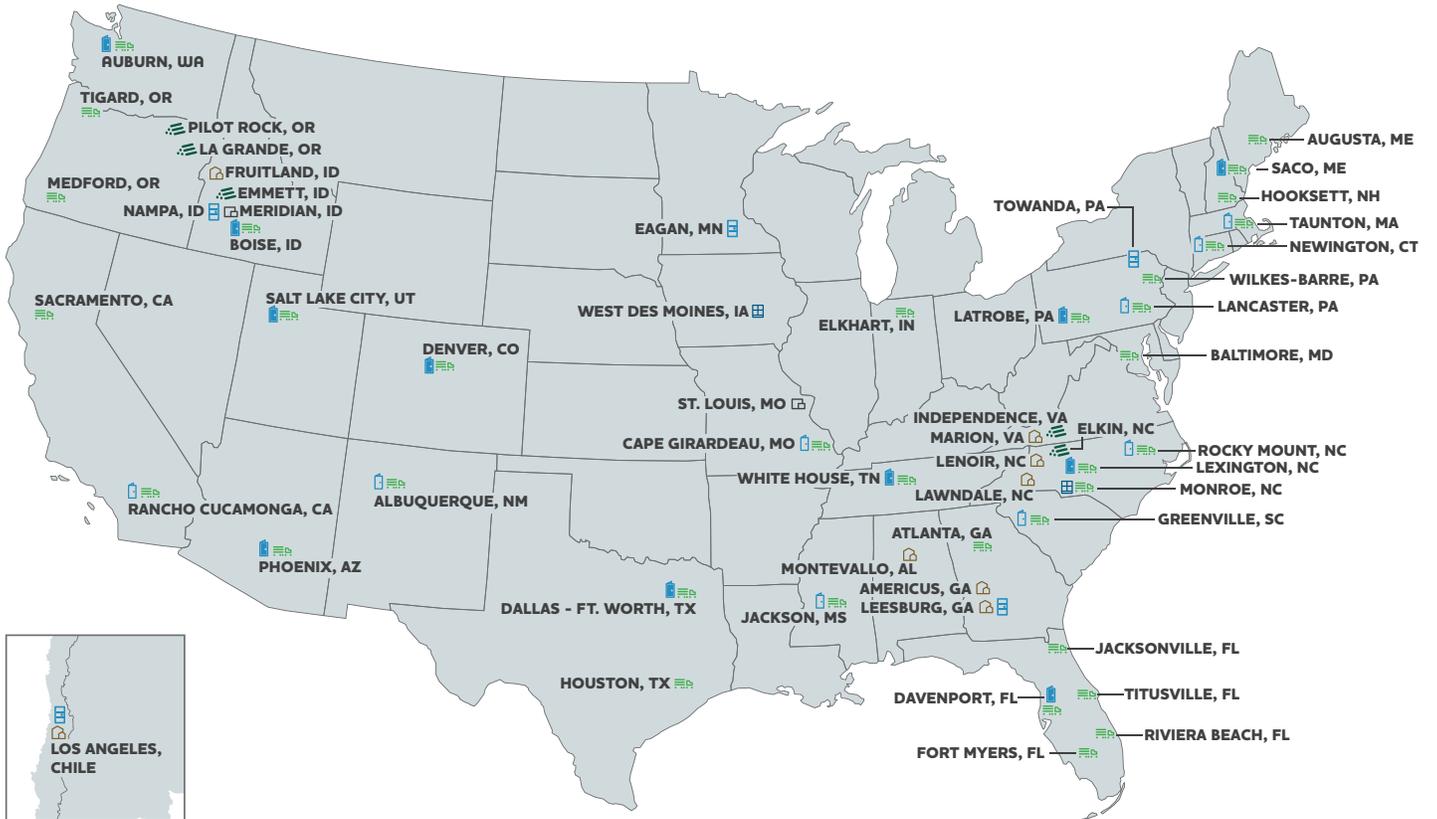
It all begins with our vertical integration. What does that mean? It means we own the supply chain, from the forest to your location. We manage the procurement of forest timber and from the processing of lumber to the facilities we use to manufacture final products, we own each step in the process, which ensures complete oversight of the quality of the wood we process. And because we own our trucks and distribution network, we provide our partners with just in time inventory, on time and complete.

It also means that sustainability is at the forefront of everything we do. Our raw material comes from sustainably managed forests. More than 99% of our wood fiber is used in some form— from composites to pellets, our manufacturing process residuals don't go to waste.

At Woodgrain, we are committed to delivering the best value to our customers through constant growth of our people, products, and processes.

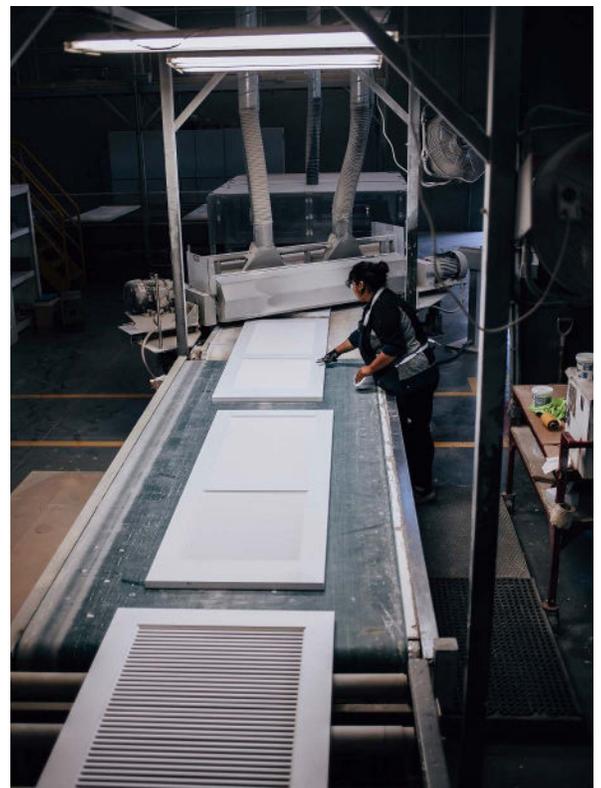


# WOODGRAIN LOCATIONS



## LOCATIONS:

-  DISTRIBUTION CENTER
-  LUMBER DIVISION
-  DOOR DIVISION
-  DOOR SHOP
-  DOOR SHOP/PRE-FINISH
-  WINDOW DIVISION
-  MILLWORK DIVISION

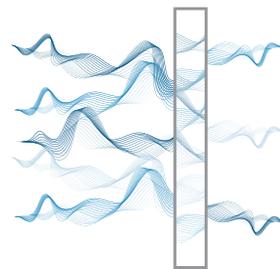


# SOLID CORE DOORS

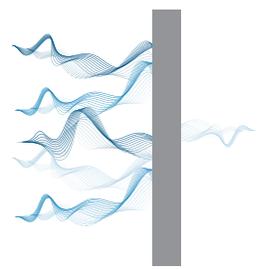
## BETTER SOUNDPROOFING. BETTER DURABILITY. BETTER VALUE.

### MAKE IT YOUR SANCTUARY

When noises compete against each other from different rooms, solid core doors are a great solution to help keep them separated and give you the sanctuary you need. Whether it's reducing distractions while in a virtual meeting or simply needing some peace and quiet, solid core doors are an excellent choice for home offices, bedrooms, bathrooms, and laundry rooms.



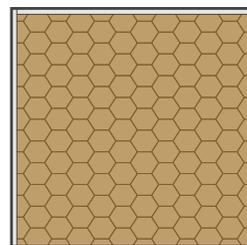
HOLLOW CORE DOOR



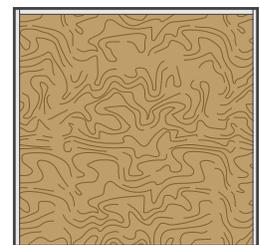
SOLID CORE DOOR

### WHY SOLID CORE?

Solid core doors have a lot of the same benefits of solid wood doors, but at a better value. Because of their denser, thicker construction, solid core doors are better than hollow core doors at not only reducing sound, but also in providing you with a durable door that can better withstand the daily wear and tear of life.



Corrugated Cardboard Stretch Core



Particle Board Core

#### HOLLOW CORE DOORS

SOUND REDUCTION: **LOW-MEDIUM**

DURABILITY: **LOW-MEDIUM**

#### SOLID CORE DOORS

SOUND REDUCTION: **HIGH**

DURABILITY: **HIGH**



Superior Sound Reduction



Durable for Decades



Made in USA



# MOLDED & FLUSH DOORS

## /// MOLDED PANEL DOORS



### 1 PANEL SHAKER

#### 1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

#### 1-3/8" SOLID CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

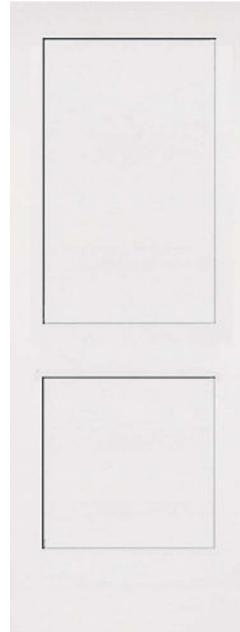
#### 1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

#### 1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

*Primed*



### 2 PANEL SHAKER

#### 1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

#### 1-3/8" SOLID CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

#### 1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

#### 1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

*Primed*



/// MOLDED PANEL DOORS



3 PANEL T SHAKER

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

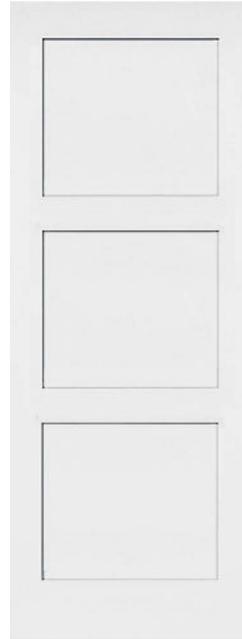
**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



3 PANEL  
EQUAL SHAKER

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

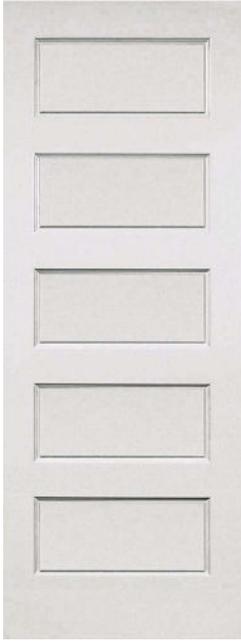
**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



/// MOLDED PANEL DOORS



5 PANEL  
STEP SHAKER

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



2 PANEL  
SQUARE TOP

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 2/10 X 6/8    3/0 X 8/0
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

Primed





/// MOLDED PANEL DOORS



2 PANEL  
ROUND TOP

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

**1-3/8" SOLID CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

Primed



2 PANEL PLANK  
ROUND TOP

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

**1-3/8" SOLID CORE**

- 2/0 X 6/8    1/6 X 8/0
- 2/4 X 6/8    2/0 X 8/0
- 2/6 X 6/8    2/4 X 8/0
- 2/8 X 6/8    2/6 X 8/0
- 3/0 X 6/8    2/8 X 8/0
- 3/0 X 8/0

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

Primed



/// MOLDED PANEL DOORS



2 PANEL ARCH  
TOP TEXTURED

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



5 PANEL  
EQUAL RAISED

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



/// MOLDED PANEL DOORS



**6 PANEL SMOOTH**

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



**6 PANEL TEXTURED**

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

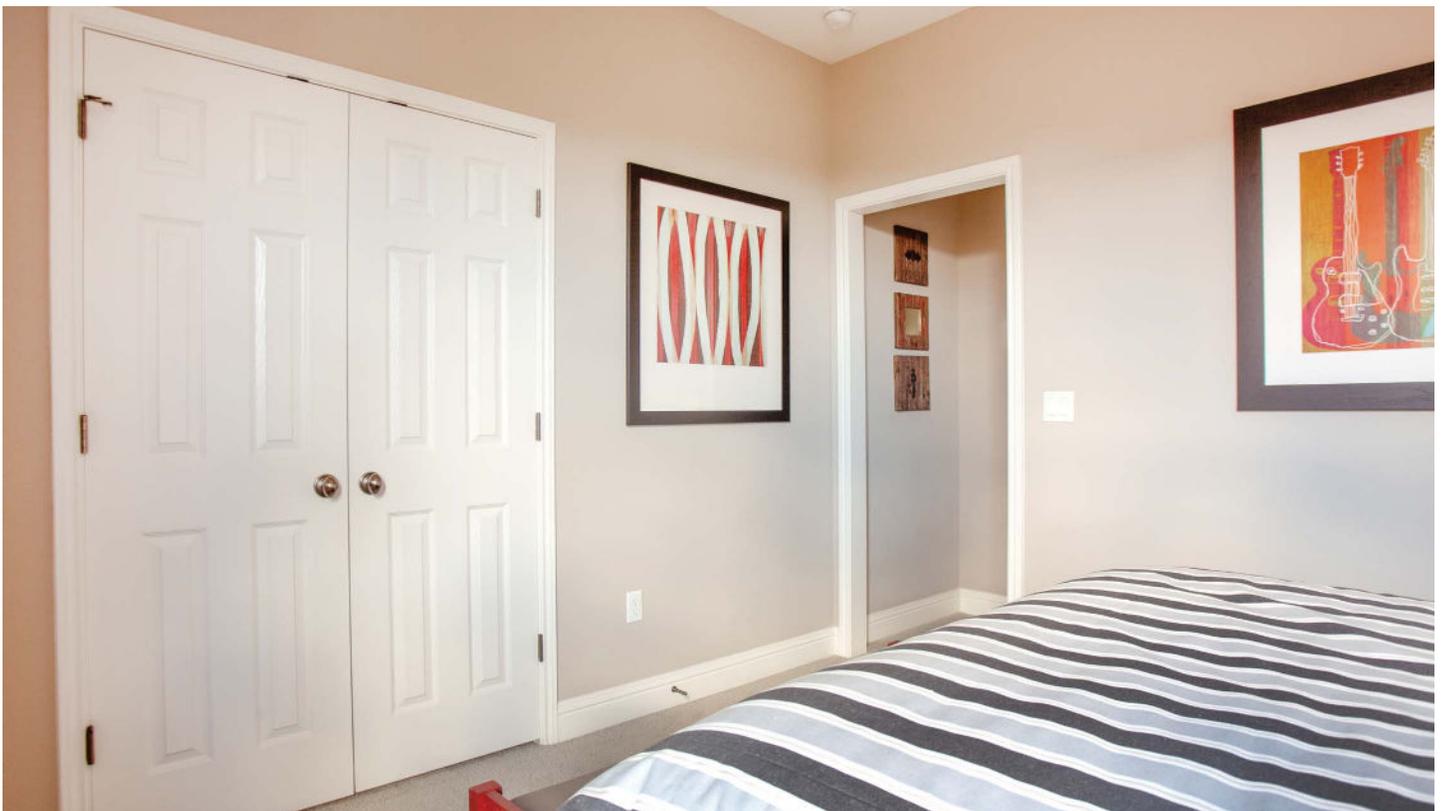
**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed





## BIRCH

### 1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" SOLID CORE

- 2/0 X 6/8    2/4 X 8/0
- 2/4 X 6/8    2/6 X 8/0
- 2/6 X 6/8    2/8 X 8/0
- 2/8 X 6/8    3/0 X 8/0
- 3/0 X 6/8

### 1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

### 1-3/4" SOLID CORE 20 MIN FIRE

- 2/0 X 6/8    2/4 X 8/0
- 2/4 X 6/8    2/6 X 8/0
- 2/6 X 6/8    2/8 X 8/0
- 2/8 X 6/8    3/0 X 8/0
- 3/0 X 6/8

Birch



## OAK

### 1-3/8" HOLLOW CORE

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

### 1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

Oak



## HARDWOOD

### 1-3/8" HOLLOW CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" SOLID CORE

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" HOLLOW CORE BIFOLDS

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

### 1-3/4" SOLID CORE 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

Hardwood



/// FLUSH DOORS



**PRIMED MDF**

**1-3/8" HOLLOW CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 2/10 X 6/8    3/0 X 8/0
- 3/0 X 6/8
- 3/6 X 6/8

**1-3/8" SOLID CORE**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 2/10 X 6/8    3/0 X 8/0
- 3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8
- 4/0 X 6/8
- 5/0 X 6/8
- 6/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/0 X 6/8    2/8 X 8/0
- 2/4 X 6/8
- 2/6 X 2/8
- 2/8 X 6/8
- 3/0 X 6/8

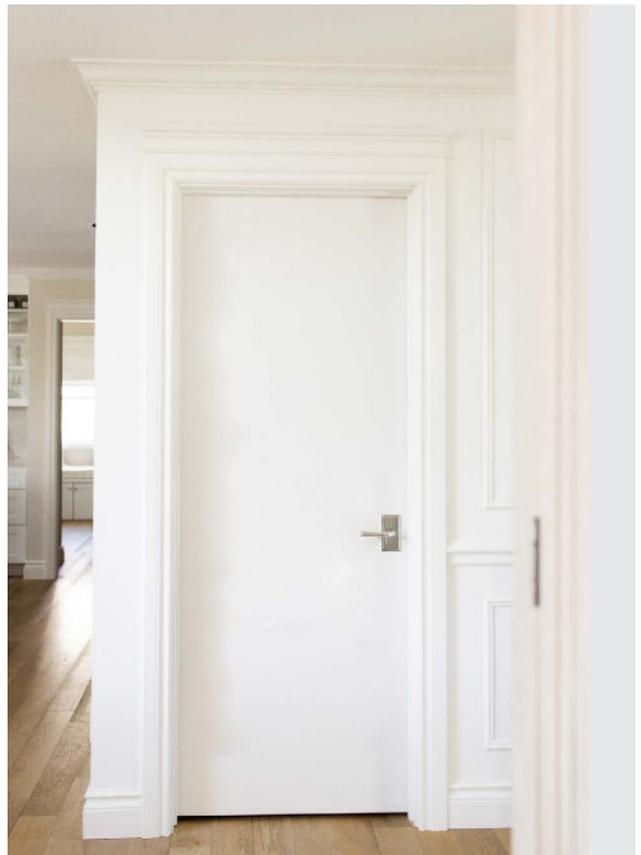
*Primed*



**CONSTRUCTION SLAB**

**1-3/4" HOLLOW CORE**

- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0
- Primed*    3/6 X 8/0





# HORIZON™ SERIES

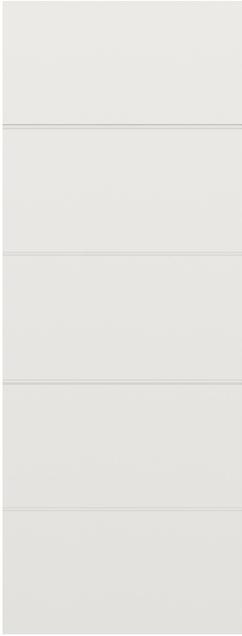
## FLUSH GROOVED DOORS

Woodgrain's **HORIZON SERIES™** interior doors: where modern design meets timeless elegance. With nine sleek and contemporary designs tailored for today's spaces, each door is crafted with Woodgrain's renowned quality and attention to detail.

The **HORIZON SERIES™** features a meticulously routed surface with clean, crisp lines that give you a look that effortlessly blends trendsetting style with enduring sophistication.



/// FLUSH GROOVED DOORS



5252H

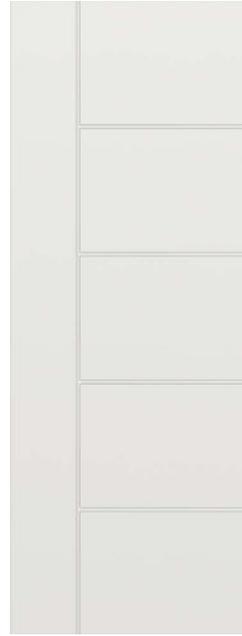
**1-3/8" HOLLOW CORE**

- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 2/10 X 6/8    3/0 X 8/0
- 3/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

Primed



5259H

**1-3/8" HOLLOW CORE**

- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 2/10 X 6/8    3/0 X 8/0
- 3/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

Primed

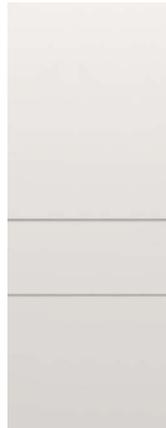
ADDITIONAL STYLES AVAILABLE



5201H



5202H



5203H



5249H



5262H



5266H



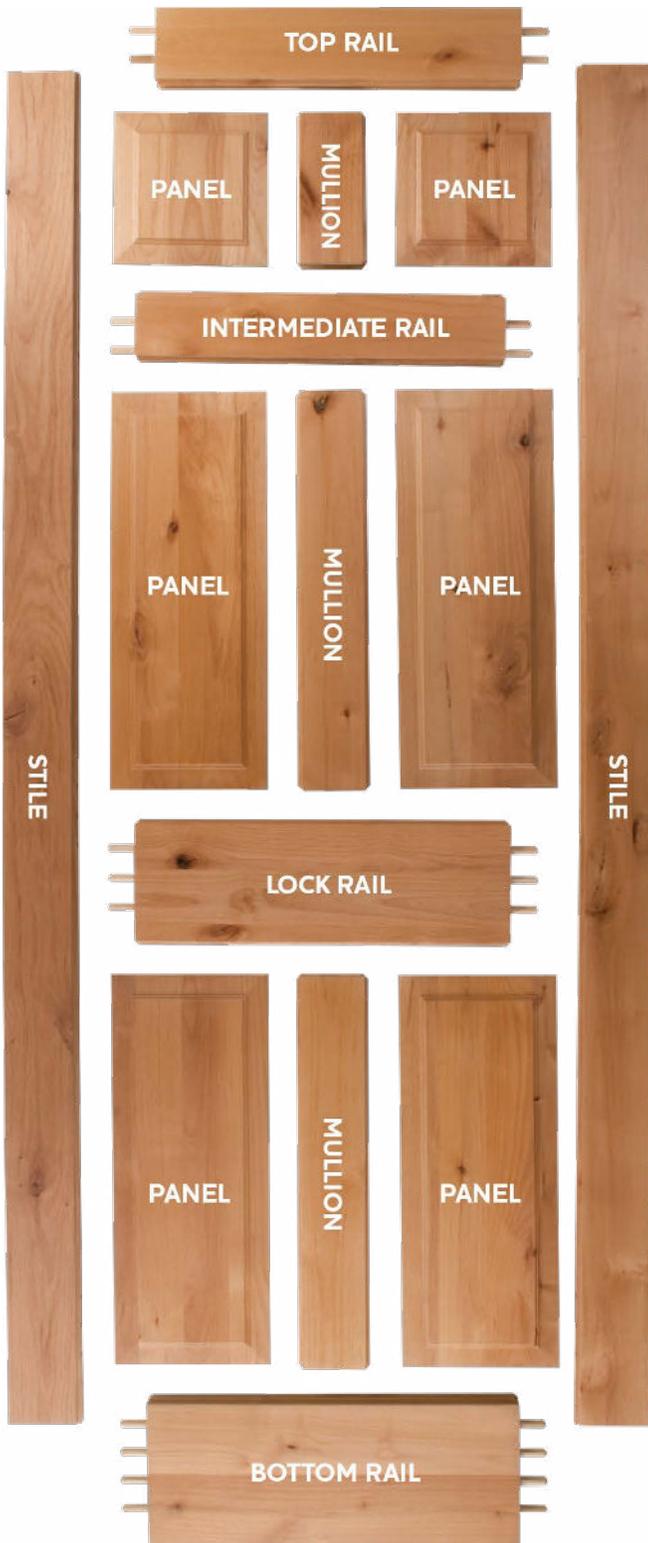
5268H

DOOR SPECIFICATIONS

- Hollow & Solid Core available
- 1-3/8" & 1-3/4" available
- Heights: 6/8, 8/0
- Widths: 1/6, 2/0, 2/4, 2/6, 2/8, 2/10, 3/0, 3/6, 4/0
- Bifolds available in 2/0, 2/6, 3/0 widths
- Custom widths and heights available



# STILE & RAIL CONSTRUCTION



## TOP RAIL

The uppermost rail of a stile and rail door.

## PANEL (FLAT)

A door panel in which the perimeter does not contain a machined profile (panel raise). Constructed with veneer on the face and a composite core for a stained finish, or MDF for a painted finish.

## PANEL (RAISED)

A door panel whose faces are raised above the perimeter and whose edges are shaped to fit into grooves in the stiles, rails and mullions. These panels are typically bladder pressed or rim banded for a stained finish or MDF for a painted finish.

## MULLION

A vertical member used to separate panels. Also known as a "mull."

## INTERMEDIATE RAIL

A rail, other than the top and bottom rail, used to separate panels, or to separate panels from glazing materials in a combination door. Also referred to as "cross rail."

## STILE

The outermost vertical member of a stile and rail door.

## LOCK RAIL

An intermediate rail located at approximately adjacent to the lock.

## BOTTOM RAIL

The bottom rail of a stile and rail door.

## SPECIES



Primed



Knotty Alder

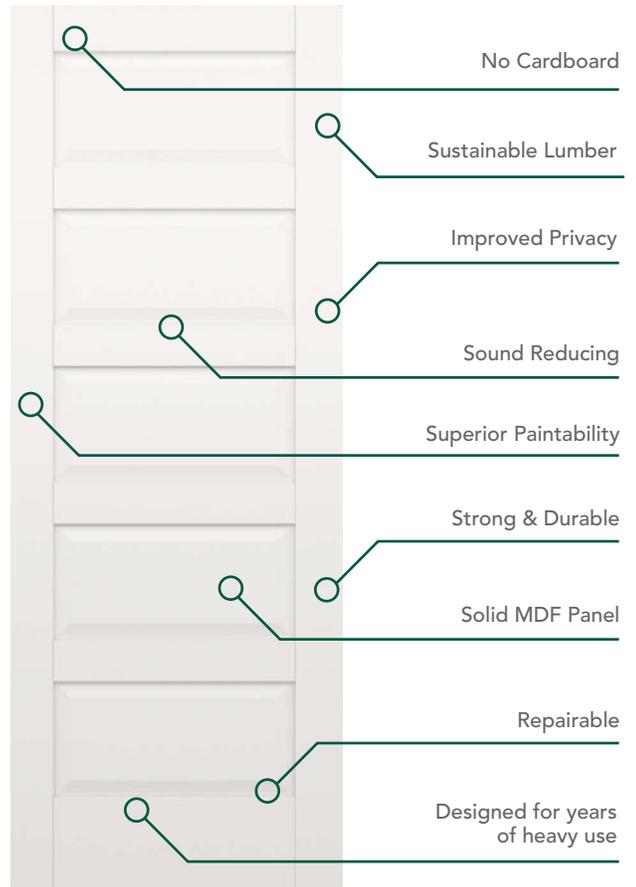
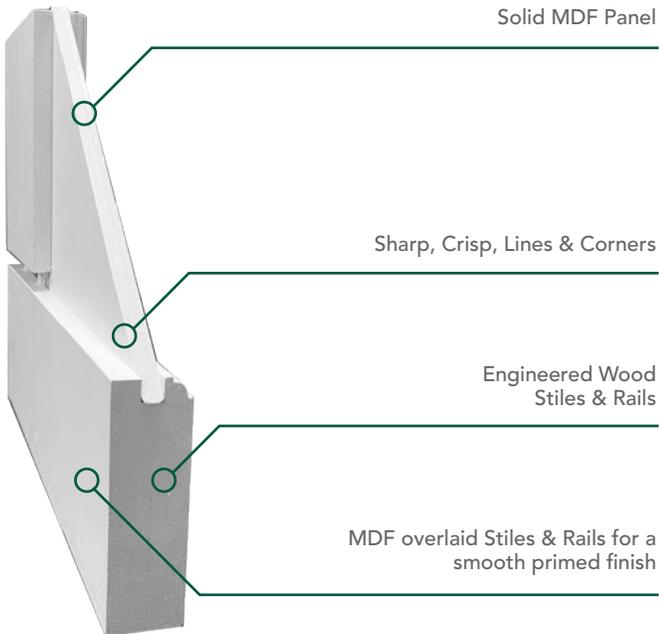


Knotty Pine



Radiata Pine





# WHY PRIMED STILE & RAIL?

## /// FEATURES & BENEFITS



Customizable Options



Timeless Styles



Sustainably Made



Engineered Wood Components



Superior Sound Reduction



Durable for Decades



# STILE & RAIL DOORS

## /// PRIMED STILE & RAIL

#4020

### 1 PANEL SHAKER

#### 1-3/8"

1/6 X 6/8    1/6 X 8/0  
2/0 X 6/8    2/0 X 8/0  
2/4 X 6/8    2/4 X 8/0  
2/6 X 6/8    2/6 X 8/0  
2/8 X 6/8    2/8 X 8/0  
3/0 X 6/8    3/0 X 8/0

#### 1-3/8" BIFOLDS

2/0 x 6/8  
2/6 x 6/8  
3/0 x 6/8  
4/0 x 6/8  
5/0 x 6/8  
6/0 x 6/8

Primed



#4102

### 2 PANEL SHAKER

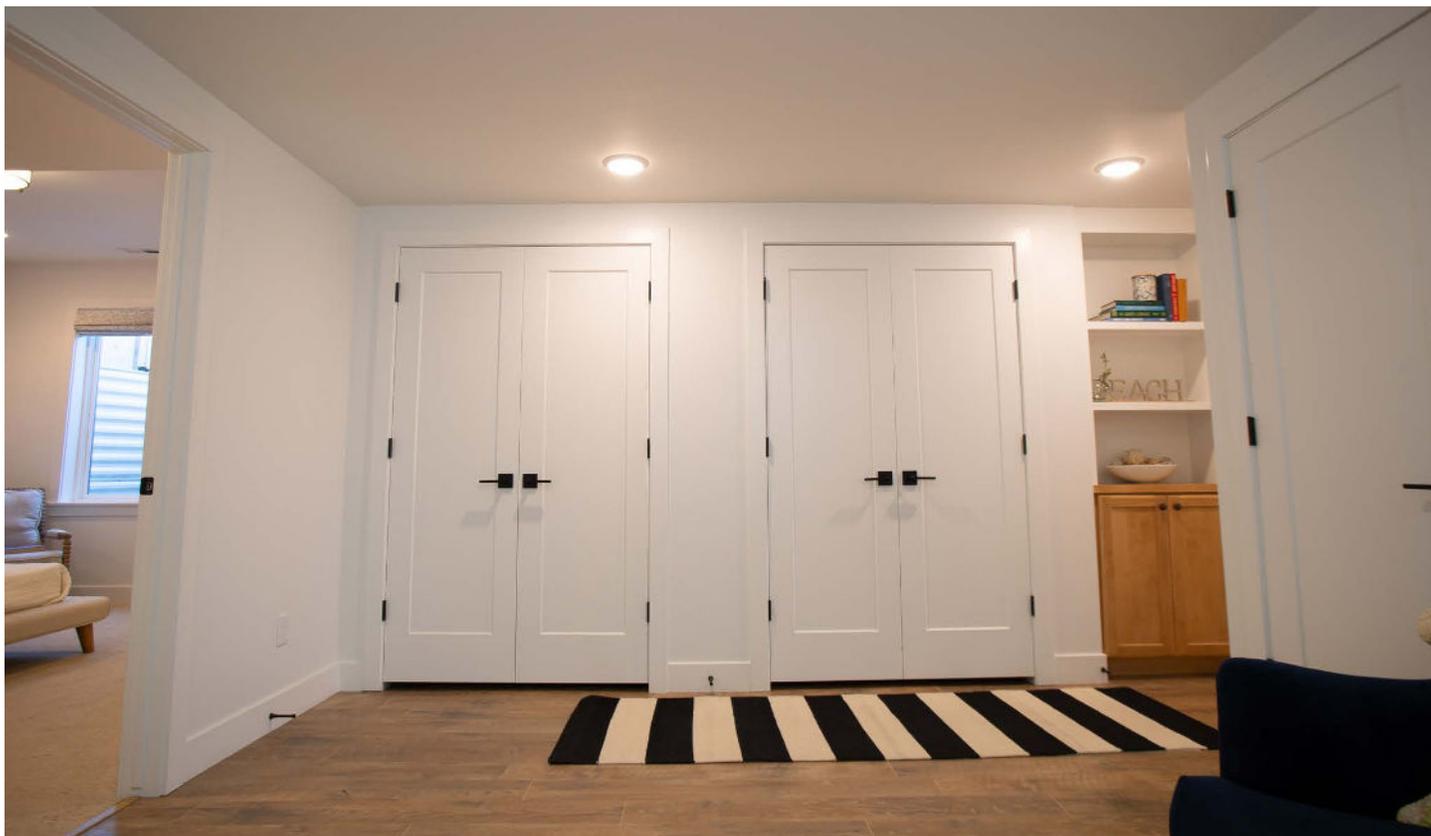
#### 1-3/8"

1/6 X 6/8    1/6 X 8/0  
2/0 X 6/8    2/0 X 8/0  
2/4 X 6/8    2/4 X 8/0  
2/6 X 6/8    2/6 X 8/0  
2/8 X 6/8    2/8 X 8/0  
3/0 X 6/8    3/0 X 8/0

#### 1-3/8" BIFOLDS

2/0 x 6/8  
2/6 x 6/8  
3/0 x 6/8  
4/0 x 6/8  
5/0 x 6/8  
6/0 x 6/8

Primed



/// PRIMED STILE & RAIL



#4103

3 PANEL  
EQUAL SHAKER

**1-3/8"**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

**1-3/8" BIFOLDS**

- 2/0 x 6/8
- 2/6 x 6/8
- 3/0 x 6/8
- 4/0 x 6/8
- 5/0 x 6/8
- 6/0 x 6/8

Primed



#4103T

3 PANEL SHAKER

**1-3/8"**

- 1/6 X 6/8    1/6 X 8/0
- 2/0 X 6/8    2/0 X 8/0
- 2/4 X 6/8    2/4 X 8/0
- 2/6 X 6/8    2/6 X 8/0
- 2/8 X 6/8    2/8 X 8/0
- 3/0 X 6/8    3/0 X 8/0

**1-3/8" BIFOLDS**

- 2/0 x 6/8
- 2/6 x 6/8
- 3/0 x 6/8
- 4/0 x 6/8
- 5/0 x 6/8
- 6/0 x 6/8

Primed



/// PRIMED STILE & RAIL



#4107

5 PANEL SHAKER

**1-3/8"**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 2/0 x 6/8
- 2/6 x 6/8
- 3/0 x 6/8
- 4/0 x 6/8
- 5/0 x 6/8
- 6/0 x 6/8

Primed



#4112

6 PANEL SHAKER

**1-3/8"**

- 1/6 X 8/0
- 2/0 X 8/0
- 2/4 X 8/0
- 2/6 X 8/0
- 2/8 X 8/0
- 3/0 X 8/0

Primed

Not to scale



## /// PRIMED STILE & RAIL



#620

### 1 LITE

**1-3/8" CLEAR**

2/0 X 6/8

2/4 X 6/8

2/6 X 6/8

2/8 X 6/8

3/0 X 6/8

*Primed*



#652

### PANTRY

**1-3/8" FROSTED**

2/0 X 6/8

2/4 X 6/8

2/6 X 6/8

2/8 X 6/8

3/0 X 6/8

*Primed*



#730W

### LOUVER/LOUVER

**1-3/8"**

2/0 X 6/8

2/4 X 6/8

2/6 X 6/8

2/8 X 6/8

3/0 X 6/8

*Primed*



/// PRIMED FIRE RATED ROUTER CARVED MDF



#4020SFD

1 PANEL SHAKER

**1-3/4" 20 MIN FIRE**

2/0 X 6/8 2/8 X 8/0

3/0 X 6/8 3/0 X 8/0

Primed



#4102SFD

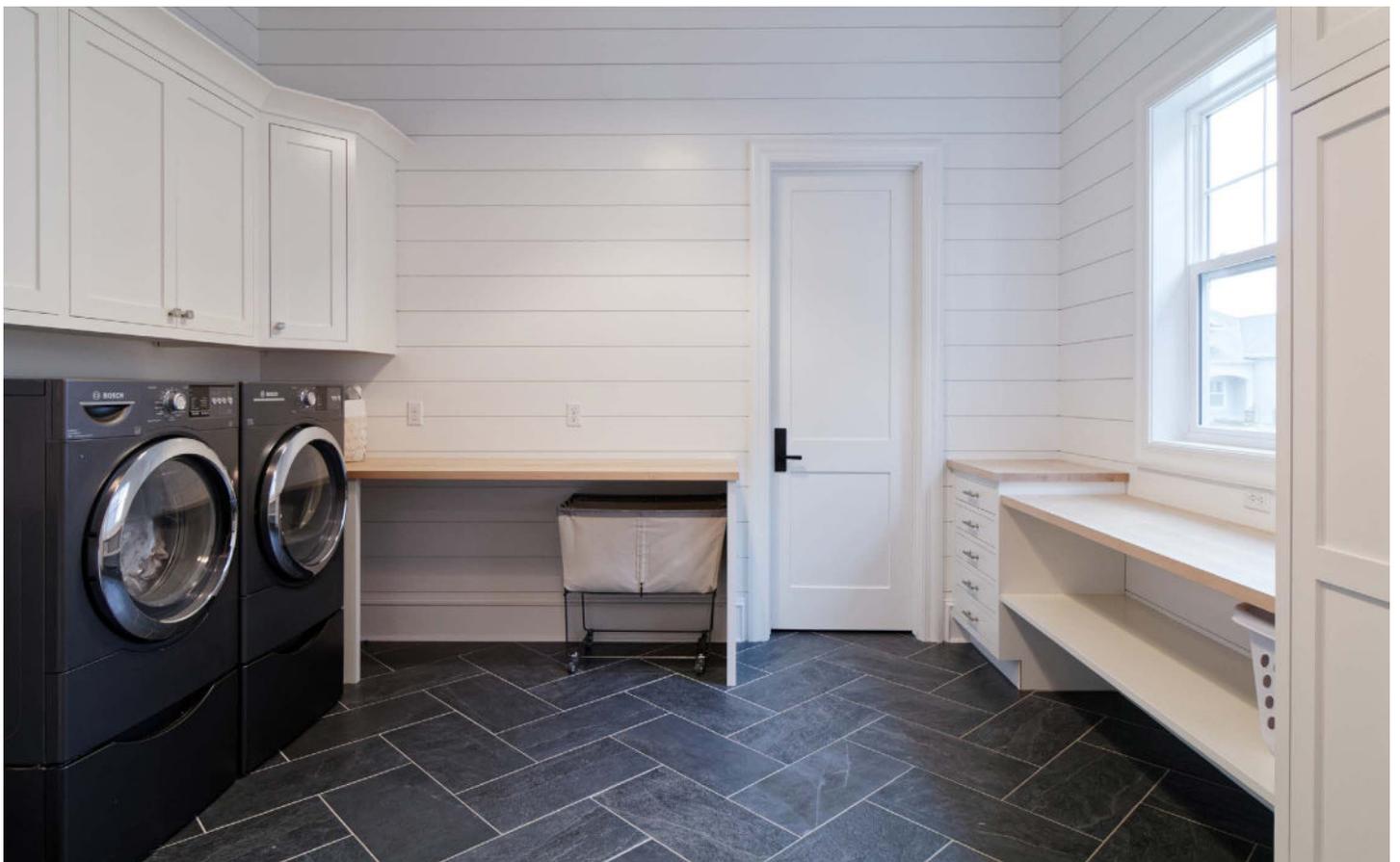
2 PANEL SHAKER

**1-3/4" 20 MIN FIRE**

2/0 X 6/8 2/8 X 8/0

3/0 X 6/8 3/0 X 8/0

Primed



/// PRIMED FIRE RATED ROUTER CARVED MDF



#4103SFD

3 PANEL  
EQUAL SHAKER

**1-3/4" 20 MIN FIRE**

2/8 X 6/8    2/8 X 8/0  
3/0 X 6/8    3/0 X 8/0

Primed



#4103TSFD

3 PANEL SHAKER

**1-3/4" 20 MIN FIRE**

2/8 X 6/8    2/8 X 8/0  
3/0 X 6/8    3/0 X 8/0

Primed



#4107SFD

5 PANEL SHAKER

**1-3/4" 20 MIN FIRE**

2/8 X 6/8  
3/0 X 6/8

Primed



#4112SFD

6 PANEL SHAKER

**1-3/4" 20 MIN FIRE**

2/8 X 8/0  
3/0 X 8/0

Primed

Not to scale



/// KNOTTY ALDER STILE & RAIL



#102

2 PANEL SHAKER

**1-3/8"**

- 1/6 X 6/8    2/8 X 8/0
- 2/0 X 6/8    3/0 X 8/0
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

*Knotty Alder*



#802

2 PANEL ARCH

**1-3/8"**

- 1/6 X 6/8    2/8 X 8/0
- 2/0 X 6/8    3/0 X 8/0
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

*Knotty Alder*



#4103T

3 PANEL SHAKER

**1-3/8"**

- 1/6 X 6/8    2/8 X 8/0
- 2/0 X 6/8    3/0 X 8/0
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

*Knotty Alder*



/// KNOTTY ALDER STILE & RAIL

#102 PLK

## 2 PANEL PLANK

### 1-3/8"

- 1/6 X 6/8    2/8 X 8/0
- 2/0 X 6/8    3/0 X 8/0
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" BIFOLDS

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

### 1-3/4" 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

*Knotty Alder*



#802 PLK

## 2 PANEL ARCH TOP PLANK

### 1-3/8"

- 1/6 X 6/8    2/8 X 8/0
- 2/0 X 6/8    3/0 X 8/0
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

### 1-3/8" BIFOLDS

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

### 1-3/4" 20 MIN FIRE

- 2/8 X 6/8
- 3/0 X 6/8

*Knotty Alder*



/// PINE STILE & RAIL



#802  
2 PANEL ARCH

**1-3/8"**

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

*Radiata Pine*



#108  
6 PANEL

**1-3/8"**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

*Radiata Pine*



#802 PLK  
2 PANEL  
PLANK

**1-3/8"**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 4/0 X 6/7
- 5/0 X 6/7
- 6/0 X 6/7

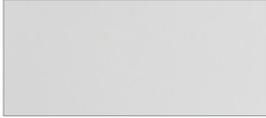
*Knotty Pine*



# EXPRESS SHIP STILE & RAIL

Express Ship doors shown are stocked in the Rockies district. Contact your local branch for lead times.

## SPECIES & FINISHES



Primed



Knotty Alder



Knotty Radiata Pine



Radiata Pine

WOODGRAIN EXPRESS SHIP					Door Slabs						2-Door Bifolds			
					18"	24"	28"	30"	32"	36"	24"	30"	36"	
Species / Thickness	Style	Panel	Height	Description	(1/6)	(2/0)	(2/4)	(2/6)	(2/8)	(3/0)	(2/0)	(2/6)	(3/0)	
Primed 1-3/8"	625	Glass	6'8"	Primed TDL French		N	N	N	N	N				
	102	Raised	6'8"	2 Panel 5/8" Raised	N	N	N	N	N	N				
	107	Raised	6'8"	5 Panel 5/8" Raised	N	N	N	N	N	N				
	108	Raised	6'8"	6 Panel 5/8" Raised	N	N	N	N	N	N				
	4020	Flat	6'8" & 8'0"	1 Panel Shaker	N	N	N	N	N	N				
	4020	Flat	6'8"	1 Panel Shaker *20min FIRE					N	N				
	4102	Flat	6'8" & 8'0"	2 Panel Shaker	N	N	N	N	N	N				
	4102	Flat	6'8"	2 Panel Shaker *20min FIRE					N	N				
	4103	Flat	6'8" & 8'0"	3 Panel Shaker	N	N	N	N	N	N				
	4103	Flat	6'8"	3 Panel Shaker *20min FIRE					N	N				
	4103T	Flat	6'8" & 8'0"	3 Panel Craftsman Shaker	N	N	N	N	N	N				
	4103T	Flat	6'8"	3 Panel Craftsman Shaker *20min FIRE					N	N				
	4107	Flat	6'8"	5 Panel Shaker	N	N	N	N	N	N				
	4107	Flat	6'8"	5 Panel Shaker *20min FIRE					N	N				
	4112	Flat	8'0"	6 Panel Shaker	N	N	N	N	N	N				
	1-1/8" Economy Bifolds in 730	4620	Glass	6'8"	1 Lite Clear & FRIT Frosted		N	N	N	N	N			
		4603	Glass	6'8"	3 Lite FRIT Frosted		N	N	N	N	N			
4605		Glass	6'8"	5 Lite FRIT Frosted		N	N	N	N	N				
	730W	Louver	6'8"	2 Panel Louver/Louver w/ ADA Bottom Rail		N	N	N	N	N				
Knotty Alder 1-3/8"	102	DBH / SRR	6'8" & 8'0"	2 Panel Square Top (raised)	N	N	N	N	N	N				
	102	PLK	6'8"	2 Panel Square Top (plank)	N	N	N	N	N	N				
	802	DBH / SRR	6'8" & 8'0"	2 Panel Arch Top (raised)	N	N	N	N	N	N	N	N	N	
	802	PLK / SRP	6'8" & 8'0"	2 Panel Arch Top (plank)	N	N	N	N	N	N	N	N	N	
	4103T	Flat	6'8"	3 Panel Craftsman Shaker	N	N	N	N	N	N	N	N	N	
Knotty Alder 1-3/4"	102	SRR	6'8" & 8'0"	2 Panel Square Top (raised)	N	N	N	N	N	N				
	102	FRR	6'8" & 8'0"	2 Panel Square Top *20min FIRE					N	N				
	802	SRR	6'8" & 8'0"	2 Panel Arch Top (raised)	N	N	N	N	N	N				
	802	FRR	6'8" & 8'0"	2 Panel Arch Top *20min FIRE					N	N				
	802	SRP	6'8" & 8'0"	2 Panel Arch Top (plank)	N	N	N	N	N	N				
	802	FRP	6'8" & 8'0"	2 Panel Arch Top *20min FIRE					N	N				
Knotty Radiata Pine 1-3/8"	102	SF-PLK	6'8"	2 Panel Square Top (Sante Fe Plank)	N	N	N	N	N	N	N	N	N	
	108	DBH	6'8"	6 Panel - Double Hip (raised)	N	N	N	N	N	N	N	N	N	
	802	SF-PLK	6'8"	2 Panel Arch Top (Sante Fe Plank)	N	N	N	N	N	N	N	N	N	
Radiata Pine 1-3/8" 1-1/8" Economy Bifolds in 730 & 108	106	DBH	6'8"	4 Panel - Double Hip (raised)	N	N	N	N	N	N				
	106	RP	6'8"	4 Panel - Single Hip (raised)	N	N	N	N	N	N				
	108	DBH	6'8"	6 Panel - Double Hip (raised)	N	N	N	N	N	N	N	N	N	
	108	RP	6'8"	6 Panel - Single Hip (raised)	N	N	N	N	N	N	N	N	N	
	802	DBH	6'8"	2 Panel Arch Top (raised)	N	N	N	N	N	N				

/// PRIMED STILE & RAIL

1-3/8" Doors



102 RP, 107 RP, 108 RP

French



625

Louver



730W, 730¹



5/8" RP

¹ Available as 1-1/8" Economy bifolds in 2/0, 2/6, 3/0



420\* Shaker, 4102\* Shaker, 4103\* Shaker, 4103T\* Shaker, 4107\* Shaker, 4112\* Shaker, 4620 Shaker, 4603 Shaker, 4605 Shaker



Shaker



\*1-3/4" 20 Minute Fire Door also available.

/// KNOTTY ALDER STILE & RAIL

1-3/8" Doors



102 DBH, SRR, 102 PLK, 802 DBH, SRR

1-3/8" Bifolds



802 PLK, SRP, 4103T Shaker

1-3/4" Doors



102 SRR, FRR\*, 802 SRR, FRR\*, 802 SRP, FRP\*



\*1-3/4" 20 Minute Fire Door also available.



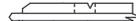
3/4" DBH



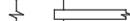
1-1/4" SRR



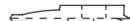
3/4" PLK



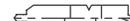
1-1/4" SRP



Shaker



1-3/8" SRR, FRR 3 1/4" Radius Raised Panel Design



1-3/8" SRP, FRP Full Shoulder Plank Design

/// KNOTTY RADIATA PINE STILE & RAIL

1-3/8" Doors



102 PLK SF-PLK, 108 DBH, 802 PLK SF-PLK

1-3/8" Bifolds



102 PLK SF-PLK, 108 DBH, 802 PLK SF-PLK



11/16" SF-PLK



9/16" DBH

/// RADIATA PINE STILE & RAIL

1-3/8" Doors



106 DBH, RP, 108 DBH, RP, 802 DBH

1-3/8" Bifolds



106 DBH, RP, 108¹, 730¹



9/16" DBH



9/16" RP

¹ Available as 1-1/8" Economy bifolds in 2/0, 2/6, 3/0



# ROUGH OPENING GUIDE

	CONFIGURATION	SIZE	6-8 UNIT	7-0 UNIT	8-0 UNIT
1 PANEL - FUNCTIONING	SINGLE DOOR	1' 0"	14-1/2" X 82-1/2"	14-1/2" X 86-1/2"	14-1/2" X 98-1/2"
	SINGLE DOOR	1' 2"	16-1/2" X 82-1/2"	16-1/2" X 86-1/2"	16-1/2" X 98-1/2"
	SINGLE DOOR	1' 3"	17-1/2" X 82-1/2"	17-1/2" X 86-1/2"	17-1/2" X 98-1/2"
	SINGLE DOOR	1' 4"	18-1/2" X 82-1/2"	18-1/2" X 86-1/2"	18-1/2" X 98-1/2"
	SINGLE DOOR	1' 6"	20-1/2" X 82-1/2"	20-1/2" X 86-1/2"	20-1/2" X 98-1/2"
	SINGLE DOOR	1' 8"	22-1/2" X 82-1/2"	22-1/2" X 86-1/2"	22-1/2" X 98-1/2"
	SINGLE DOOR	1' 10"	24-1/2" X 82-1/2"	24-1/2" X 86-1/2"	24-1/2" X 98-1/2"
	SINGLE DOOR	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	SINGLE DOOR	2' 4"	30-1/2" X 82-1/2"	30-1/2" X 86-1/2"	30-1/2" X 98-1/2"
	SINGLE DOOR	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	SINGLE DOOR	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	SINGLE DOOR	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ BALL CATCH	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 0"	50-1/2" X 82-1/2"	50-1/2" X 86-1/2"	50-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 8"	58-1/2" X 82-1/2"	58-1/2" X 86-1/2"	58-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 0"	62-1/2" X 82-1/2"	62-1/2" X 86-1/2"	62-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 4"	66-1/2" X 82-1/2"	66-1/2" X 86-1/2"	66-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	6' 0"	74-1/2" X 82-1/2"	74-1/2" X 86-1/2"	74-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ ASTRAGAL	2' 0"	27-1/4" X 82-1/2"	27-1/4" X 86-1/2"	27-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 6"	33-1/4" X 82-1/2"	33-1/4" X 86-1/2"	33-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 8"	35-1/4" X 82-1/2"	35-1/4" X 86-1/2"	35-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	3' 0"	39-1/4" X 82-1/2"	39-1/4" X 86-1/2"	39-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 0"	51-1/4" X 82-1/2"	51-1/4" X 86-1/2"	51-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 8"	59-1/4" X 82-1/2"	59-1/4" X 86-1/2"	59-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 0"	63-1/4" X 82-1/2"	63-1/4" X 86-1/2"	63-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 4"	67-1/4" X 82-1/2"	67-1/4" X 86-1/2"	67-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	6' 0"	75-1/4" X 82-1/2"	75-1/4" X 86-1/2"	75-1/4" X 98-1/2"

## BIFOLD FINISHED OPENING

Add 3/4" to door height |  $4/0 \times 6/8 = 4/0 \times 6/8 - 3/4"$

## BYPASS FINISHED OPENING

Standard Hardware: Subtract 1" from width and add 1-3/4" to height |  $4/0 \times 6/8 = 3/11 \times 6/9 - 3/4"$

Heavy Duty Hardware: Subtract 1" from width and add 2-3/8" to height |  $4/0 \times 6/8 = 3/11 \times 6/10 - 3/8"$

# HANDING GUIDE

## HANDING - STANDARD

Left Hand Swing



Right Hand Swing



Bypass



Double - Ball Catch Unit



Carton Bifold



Double - Left Hand Inswing Active



Double - Right Hand Inswing Active



## HANDING - LOUVER

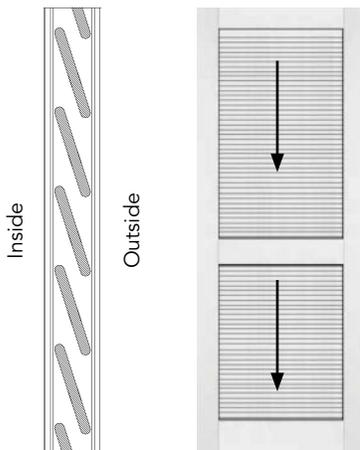
Left Hand Swing



Right Hand Swing

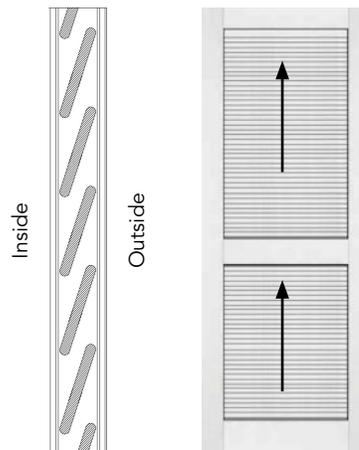


Closet Use



Louver Down Hinge Side

Room Use



Louver Up Hinge Side



# UNIT OPTIONS

## /// JAMB OPTIONS



Flat Jamb (Stop Applied)



Split Jamb

## /// CASING OPTIONS



WM412 E1E



WM412 E2E



WM376



WM327



WM445

Hinges

Casing

Door Style

Jamb

Bore



## /// HINGE COLOR



Satin Brass



Flat Black



Antique Brass



Satin Nickel



Oil Rubbed Bronze



# STILE & RAIL FINISHING INSTRUCTIONS

Understand and enjoy your millwork product for what it is...wood. Being produced by nature, all species of wood have naturally occurring characteristics and variation in color, grain and texture. Some species of wood tend to be especially challenging to achieve consistency in appearance in the finishing process. Successfully finishing product is highly dependent on finishing technique, quality of coatings and preparing product to be finished. Appearance of field-finished product is the responsibility of the finisher.

## 1. PREPARE YOUR DOOR BEFORE FINISHING.

All doors need to be thoroughly and uniformly sanded before any coating is applied. Use sandpaper grit that will effectively clean and smooth surfaces without polishing the wood. This includes all faces of the door, panel details, and sticking profiles. Any residue from handling including dirt, fingerprints, human oils, water marks, and glue must be removed. Also any handling marks and cross-grain sanding or factory spot sanding marks must be removed prior to coating. After sanding, clean doors thoroughly with vacuum cleaner with a soft duster attachment and soft cloth to remove all dust or foreign materials. Do not use compressed air to blow off wood doors as moisture (condensation) in air lines and tank, along with oil will cause spotting.

## 2. APPLY PRE-STAIN CONDITIONER OR

**SANDING SEALER.** Required for all species, and especially for maple, poplar and pine. Use method recommended by the stain supplier.

## 3. APPLY STAIN.

Use a quality to achieve desirable results. Inexpensive stains with high filler content will be difficult to work with and will not produce an attractive finish. Follow recommendations supplied by coating manufacturer.

## 4. SEAL, SAND, TOPCOAT.

Use a quality sealer applied uniformly. Lightly sand between seal and topcoats. Uniformly apply a quality topcoat. Follow coating manufacturer instructions. All-in-one stain/seal/topcoats are not recommended.

Doors must be finished on all six sides for manufacturer warranty to apply. Do not continue the finishing process if appearance does not meet expectation.





JAN 25

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